



# **AD-15 Parts Manual 24 VAC Phase 5 For models as of July 1, 2002**

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## Retain This Manual In A Safe Place For Future Reference

**American Dryer Corporation** products embody advanced concepts in engineering, design, and safety. If this product is properly maintained, it will provide many years of safe, efficient, and trouble-free operation.

*ONLY qualified technicians should service this equipment.*

**OBSERVE ALL SAFETY PRECAUTIONS** displayed on the equipment or specified in the installation manual included with the dryer.

The following “**FOR YOUR SAFETY**” caution **must be** posted near the dryer in a prominent location.

### FOR YOUR SAFETY

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

### POUR VOTRE SÉCURITÉ

Ne pas entreposer ni utiliser d'essence ni d'autres vapeurs ou liquides inflammables à proximité de cet appareil ou de tout autre appareil.

We have tried to make this manual as complete as possible and hope you will find it useful. **ADC** reserves the right to make changes from time to time, without notice or obligation, in prices, specifications, colors, and material, and to change or discontinue models.

## Important

For your convenience, log the following information:

DATE OF PURCHASE \_\_\_\_\_ MODEL NO. **AD-15** \_\_\_\_\_

RESELLER'S NAME \_\_\_\_\_

Serial Number(s) \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Replacement parts can be obtained from your reseller or the **ADC** factory. When ordering replacement parts from the factory, you can FAX your order to **ADC** at (508) 678-9447 or telephone your order directly to the **ADC** Parts Department at (508) 678-9000. Please specify the dryer model number and serial number in addition to the **description** and **part number**, so that your order is processed accurately and promptly.

The illustrations on the following pages may not depict your particular dryer exactly. The illustrations are a composite of the various dryer models. Be sure to check the descriptions of the parts thoroughly before ordering.

### “IMPORTANT NOTE TO PURCHASER”

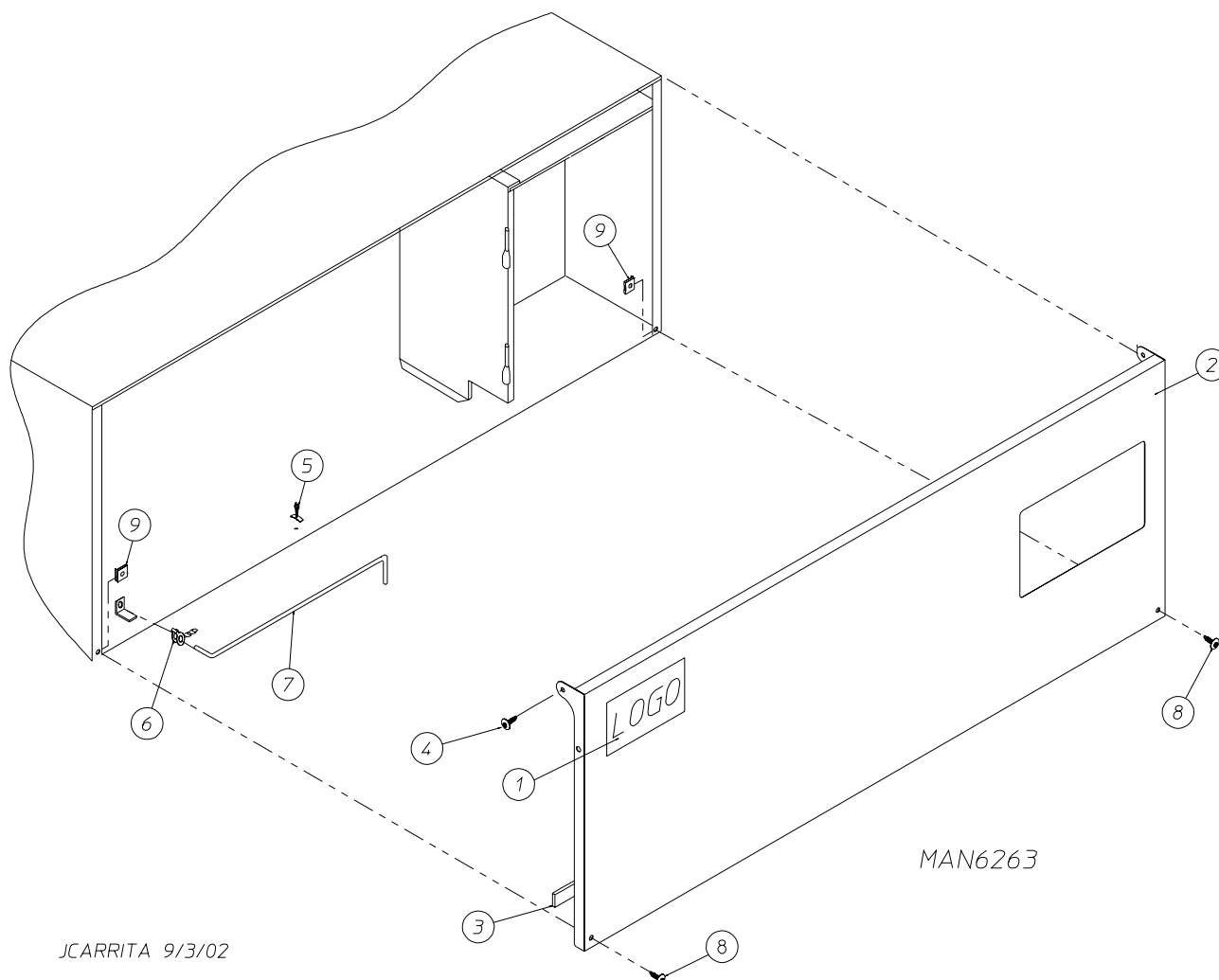
Information **must be** obtained from your local gas supplier on the instructions to be followed if the user smells gas. These instructions **must be** posted in a prominent location near the dryer.

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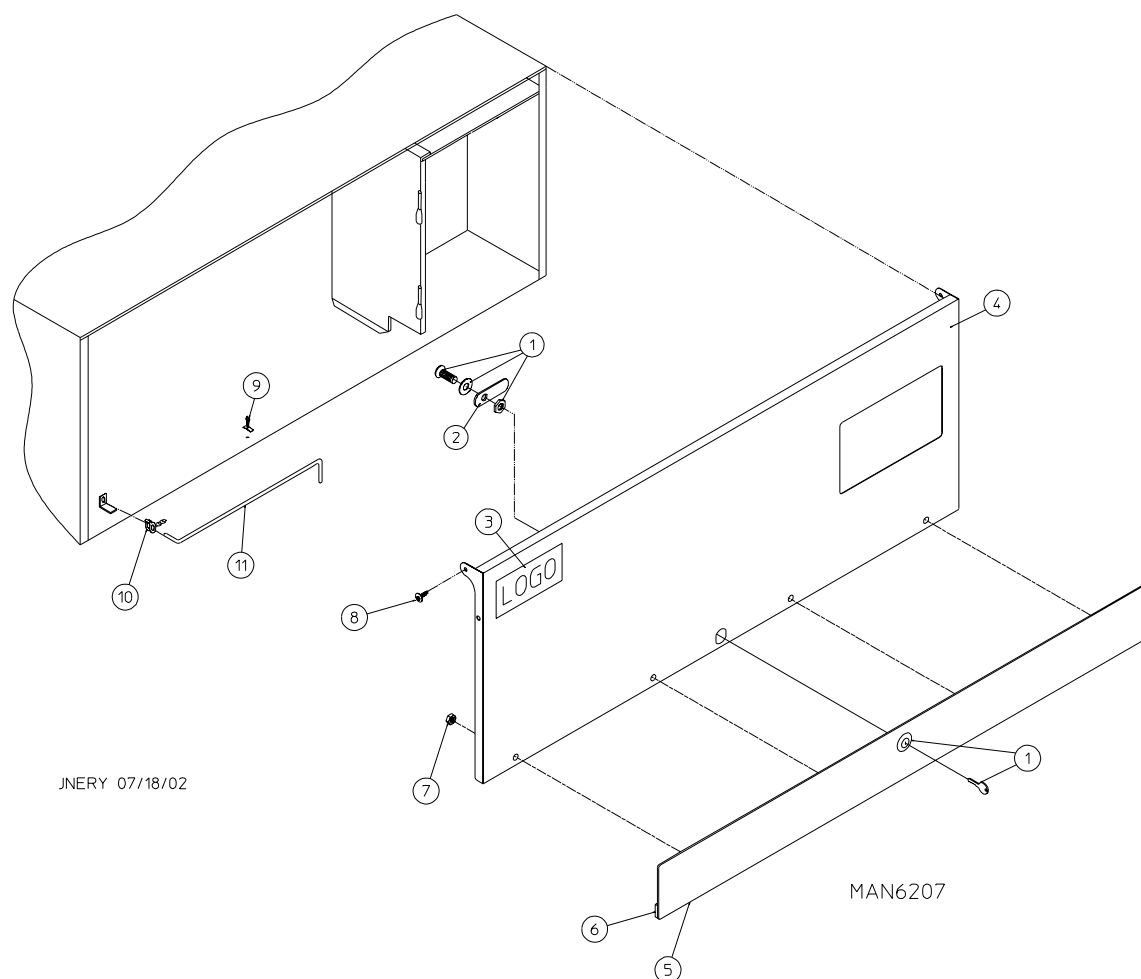
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## OPL Control Door Assembly

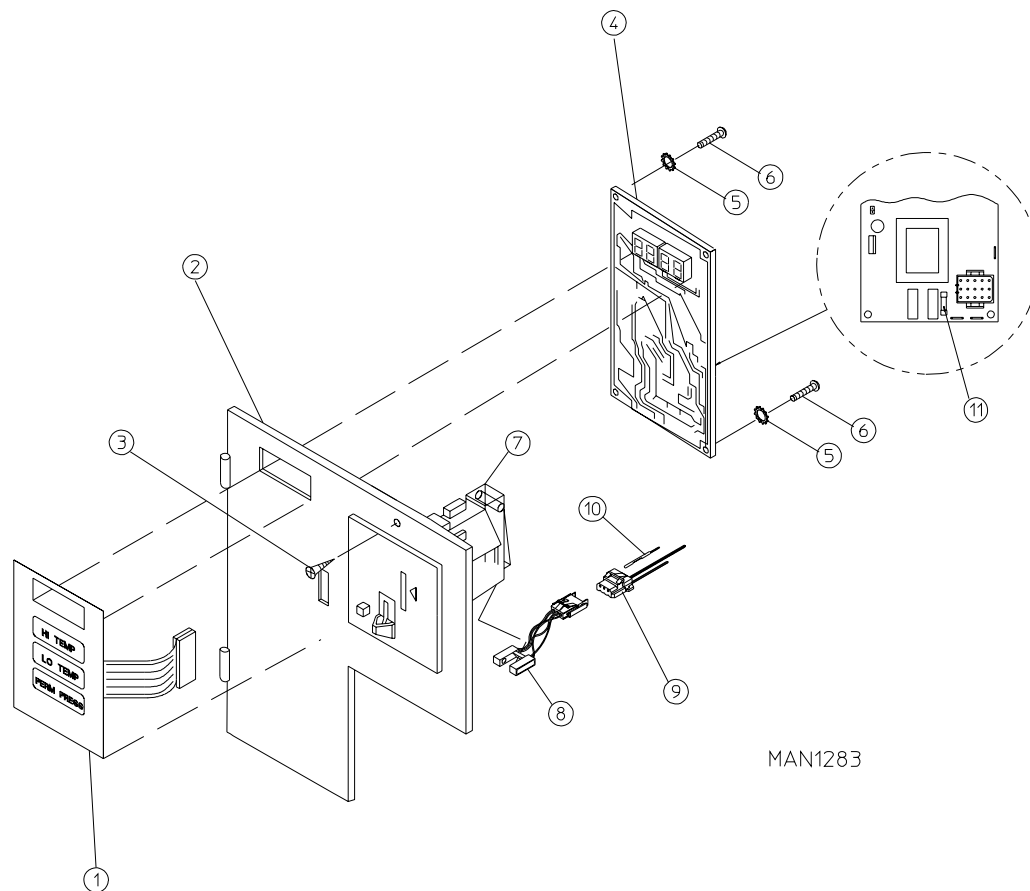


<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	881053	1	<b>ADC Logo ONLY</b> (with double adhesive tape)
	870011	1	Logo Double Tape Kit...Not Illustrated
2	883388	1	White Control Door (includes illus. nos. 2 and 3)
	883389	1	Coral Blue Control Door (includes illus. nos. 2 and 3)
	883390	1	Ivory Control Door (includes illus. nos. 2 and 3)
	817180	1	Stainless Steel Control Door (includes illus. nos. 2 and 3)
3	117604	4	Neoprene Sponge Tape (sold by the foot)
4	150317	2	#10-16 x 3/4" TORX Plus BTN Type 1
5	102603	1	Control Door Rod Catch
6	102601	1	Control Door Rod Retainer Clip
7	102502	1	Control Door Support Rod
8	150321	2	#10-32 x 1/2" Phillips Machine Screw
9	154011	2	#10-32 Multi-Thread U-Nut



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	160015	1	High Security MK-100 Lock Assembly with Key (for coin models Only)
	160104	1	MK-100 Key ONLY
2	160016	1	Lock Cam ONLY
3	881053	1	<b>ADC</b> Logo with Tape
	870011	1	Double Sided Tape Kit...Not Illustrated
4	883416	1	White High Security Control Door Assembly with Black Trim (includes illus. nos. 4 through 7)
	883417	1	Stainless Steel High Security Control Door with Black Trim (includes illus. nos. 4 through 7)
	883418	1	Coral Blue High Security Door Assembly with Black Trim (includes illus. nos. 4 through 7)
	883419	1	Ivory High Security Door Assembly with Black Trim (includes illus. nos. 4 through 7)
5	883525	1	Top Black Trim Strip with Lock Hole
6	117604	6	Sponge Tape (sold by the foot)
7	152014	4	1/4-20 with 3/4" Free Spin Wash Nut
8	150317	2	#10-16 x 3/4" TORX Plus BTN Type 1
9	102603	1	Control Door Rod Catch
10	102601	1	Control Door Rod Retainer Clip
11	102502	1	Control Door Support Rod

## Phase 5 Coin Microprocessor Control Panel Assembly



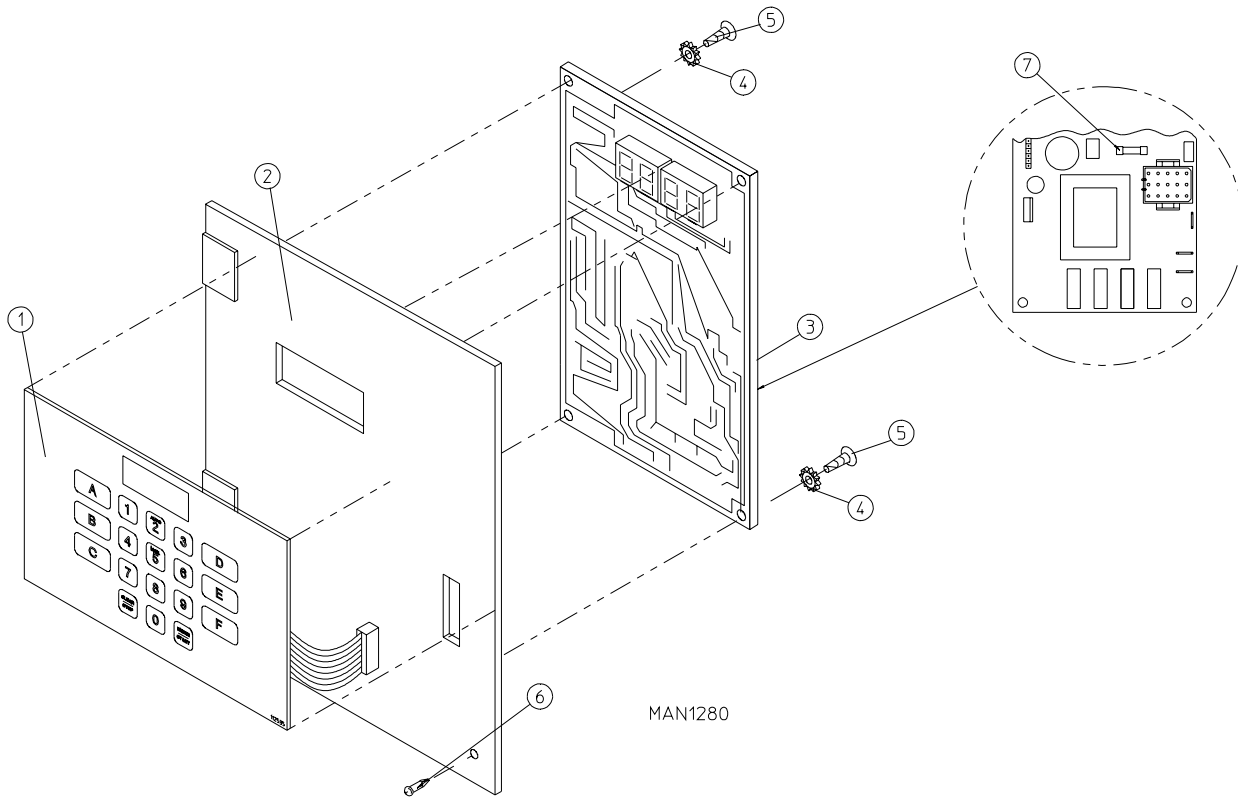
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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	112526	1	Coin Keyboard Label Assembly
2	883537	1	Phase 5 Coin Control Panel Assembly (includes illus. nos. 1, 2, 4 through 6 and 11)
	883538	1	Phase 5 Coin Control Panel Assembly ONLY with Battery Option (includes illus. nos. 1, 2, 4 through 6 and 11)
	883539	1	Coin Control Panel ONLY
	883540	1	Coin Control Panel with Battery Bracket
3	150309	1	#10-16 x 1/2" Hex Head CrimpTite Screw
4	137213	1	Phase 5 Coin Controller ONLY
	824998	1	Phase 5 Battery Clip
5	153010	2	#6 Star Washer
6	150005	2	#6-32 x 1/4" Phillips Round Head Machine Screw
7	883363	1	Microprocessor Coin Acceptor with Optical Switch
8	881143	1	Optic Switch ONLY
9	137023	1*	Optic Switch Connector ONLY
10	137021	3*	Microprocessor Socket ONLY
	122800	1	Pin/Socket Extraction Tool...Not Illustrated
11	136048	1	1/8-Amp (Slo-Blo) Fuse ONLY

\* For dual coin models, double the quantity.

**IMPORTANT:** Check label on computer chip to verify correct part number for controller.

## Phase 5 OPL Microprocessor Control Panel Assembly

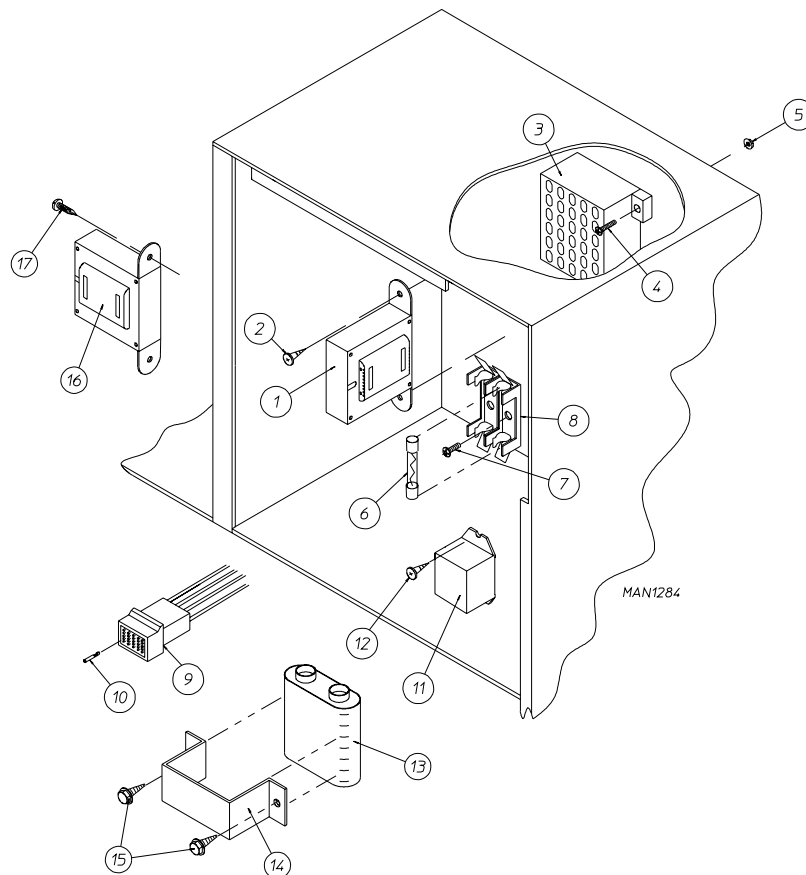


<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	112535	1	OPL English Keyboard Label Assembly
	112276	1	OPL Stick-On Labels (English Only)...Not Illustrated
	112275	1	3-Language OPL Stick-On Labels...Not Illustrated (Spanish, Italian, and Hebrew)
	112277	1	3-Language OPL Stick-On Labels...Not Illustrated (English, Spanish, and Hebrew)
	112278	1	5-Language OPL Stick-On Labels...Not Illustrated (Italian, Dutch, French, German, and Chinese)
2	801255	1	Phase 5 Microprocessor Control Panel ONLY
	801256	1	Phase 5 Microprocessor Control Panel ONLY with Battery Bracket
	801206	1	Phase 5 OPL Non-Reversing Microprocessor Control Panel Assembly Complete (includes illus. nos. 1 through 6)
	801207	1	Phase 5 OPL Reversing Microprocessor Control Panel Assembly Complete (includes illus. nos. 1 through 6)
3	137222	1	Phase 5 OPL Non-Reversing Controller ONLY
	137231	1	Phase 5 OPL Reversing Controller ONLY
	824998	1	Phase 5 Battery Clip
4	153010	2	#6 Star Washer
5	150005	2	#6-32 x 1/4" Phillips Round Head Machine Screw
6	150300	1	#10-16 x 1/2" Hex Washer TEK Screw
7	136048	1	1/8-Amp (Slo-Blo) Fuse

**IMPORTANT:** Check label on computer chip to verify correct part number for controller.

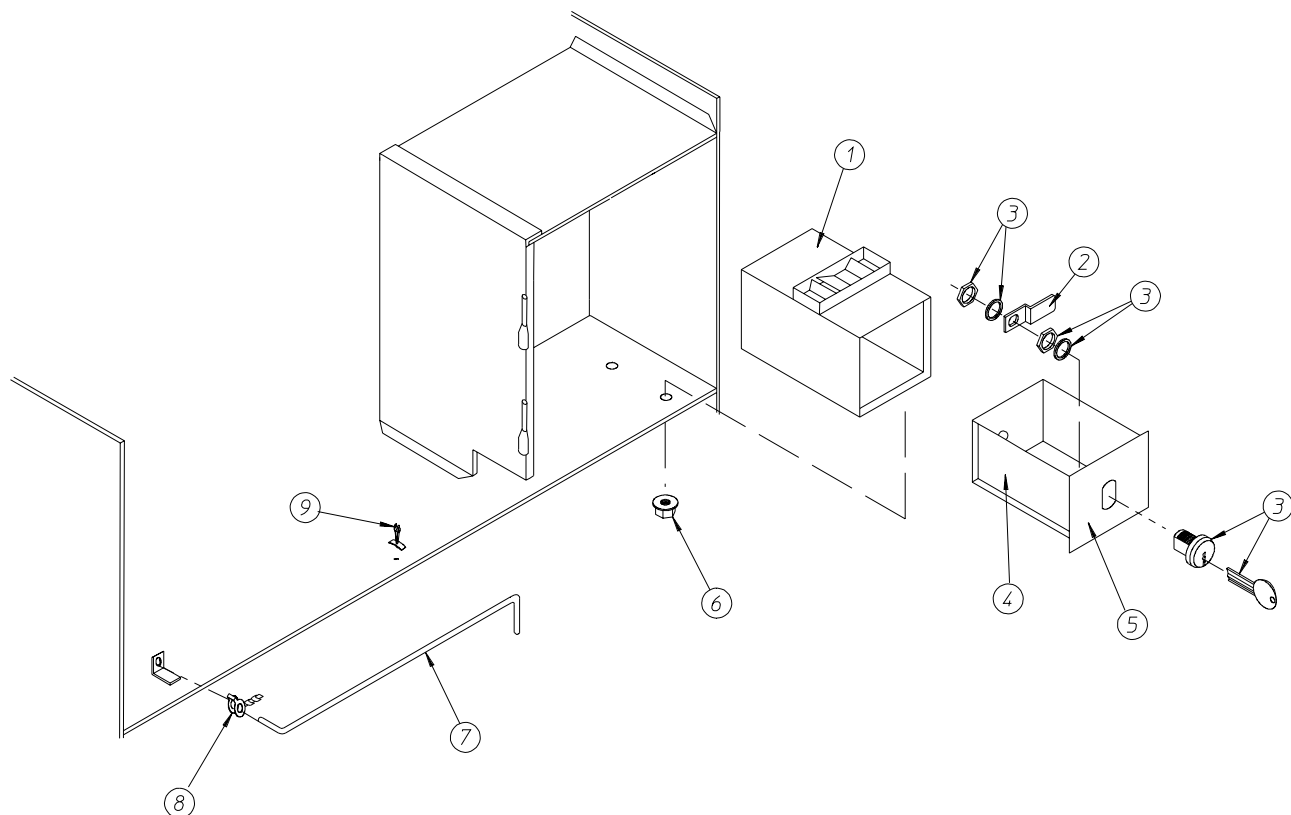


## Phase 5 Coin and OPL Microprocessor Control Box Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	-----	1	24 VAC Control Voltage Transformer (refer to <b>Transformer Usage Listing for Gas/Steam Dryers</b> on <b>page 40</b> ) (refer to <b>Transformer Usage Listing for Electric Dryers</b> on <b>page 41</b> )
2	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
3	120715	1	30-Position Terminal Block
4	150002	2	#6-32 x 1" Phillips Round Head Screw
5	151000	2	#6-32 Pal Nut
6	136057	*	1/2-Amp (Slo-Blo) Fuse
7	150301	*	#8-18 x 7/16" Self Drilling Screw
8	136008	*	Fuse Block/Strip ONLY
9	122641	1	15-Pin Microprocessor Connector
10	122706	*	Sockets ONLY
11	131931	1	Steam Valve Relay - 24 VAC (for mechanical steam damper models Only)
12	150309	2	#10-16 x 1/2" Hex Head Crimptite Screw
13	137035	1	Motor Capacitor (for mechanical steam damper models Only)
14	323583	1	Capacitor Bracket (for mechanical steam damper models Only)
15	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
16	132002	1	Transformer (for mechanical steam damper models 208 volts and higher)
17	150300	2	#10-16 x 1/2" Hex Washer TEK Screw

\* As required.

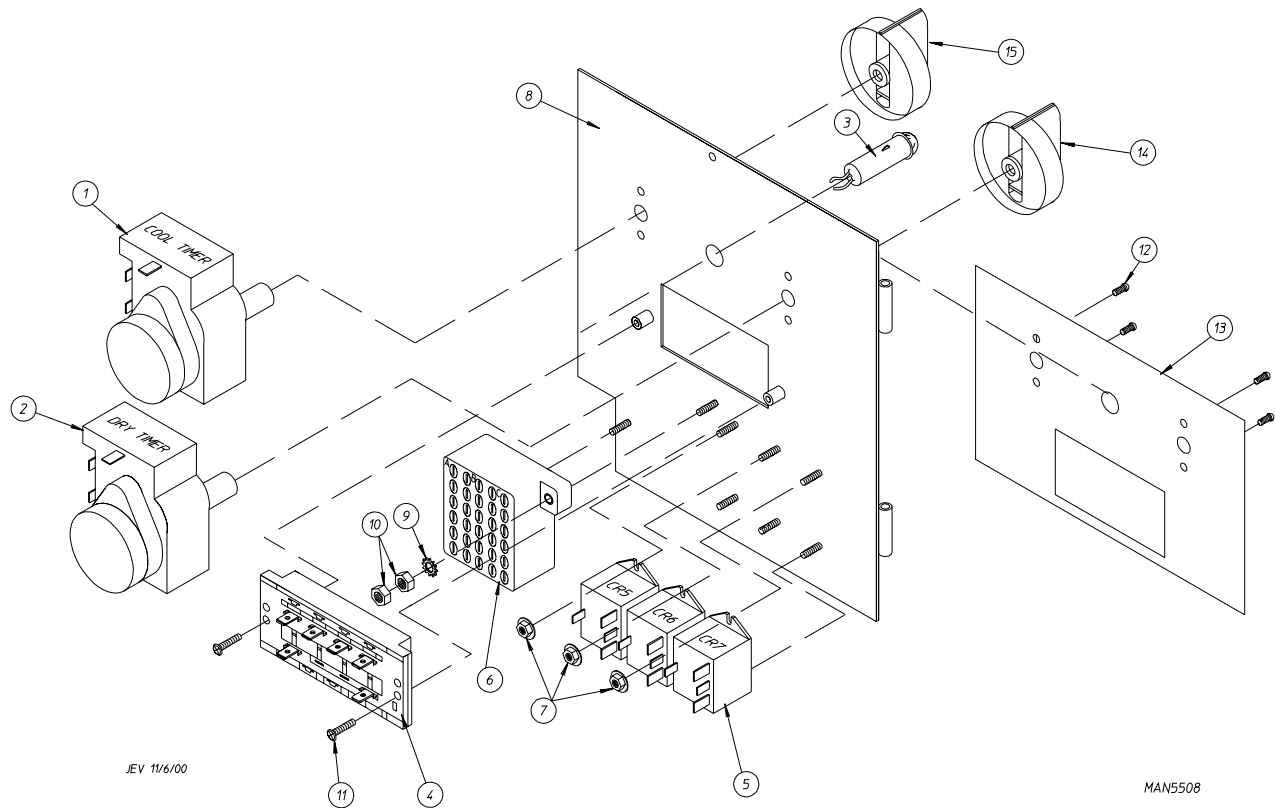


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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	802112	1	Microprocessor Coin Vault Assembly Complete (includes illus. nos. 1 through 6)
	802117	1	Microprocessor Coin Vault ONLY
	802110	1	Non-Microprocessor Coin Vault Assembly Complete (includes illus. nos. 1 through 6)
	802115	1	Non-Microprocessor Coin Vault ONLY
2	160028	1	Cam ONLY for 1/4 Turn Lock
3	875061	1	1/4 Turn Lock with Key and Cam
	160105*	1	1/4 Turn Mer-Pel Key ONLY
4	802020	1	1/4 Turn Coin Box Assembly (includes illus. nos. 2 through 5)
	802019	1	1/4 Turn Coin Box ONLY without Faceplate
	125915	1	High Security (Greenwald) Coin Box ONLY with Key
5	802018	1	1/4 Turn Coin Box Faceplate ONLY
6	152014	4	1/4-20 Free Spin Wash Nut
7	102502	1	Control Door Support Rod
8	102601	1	Control Door Rod Retainer Clip
9	102603	1	Control Door Rod Catch

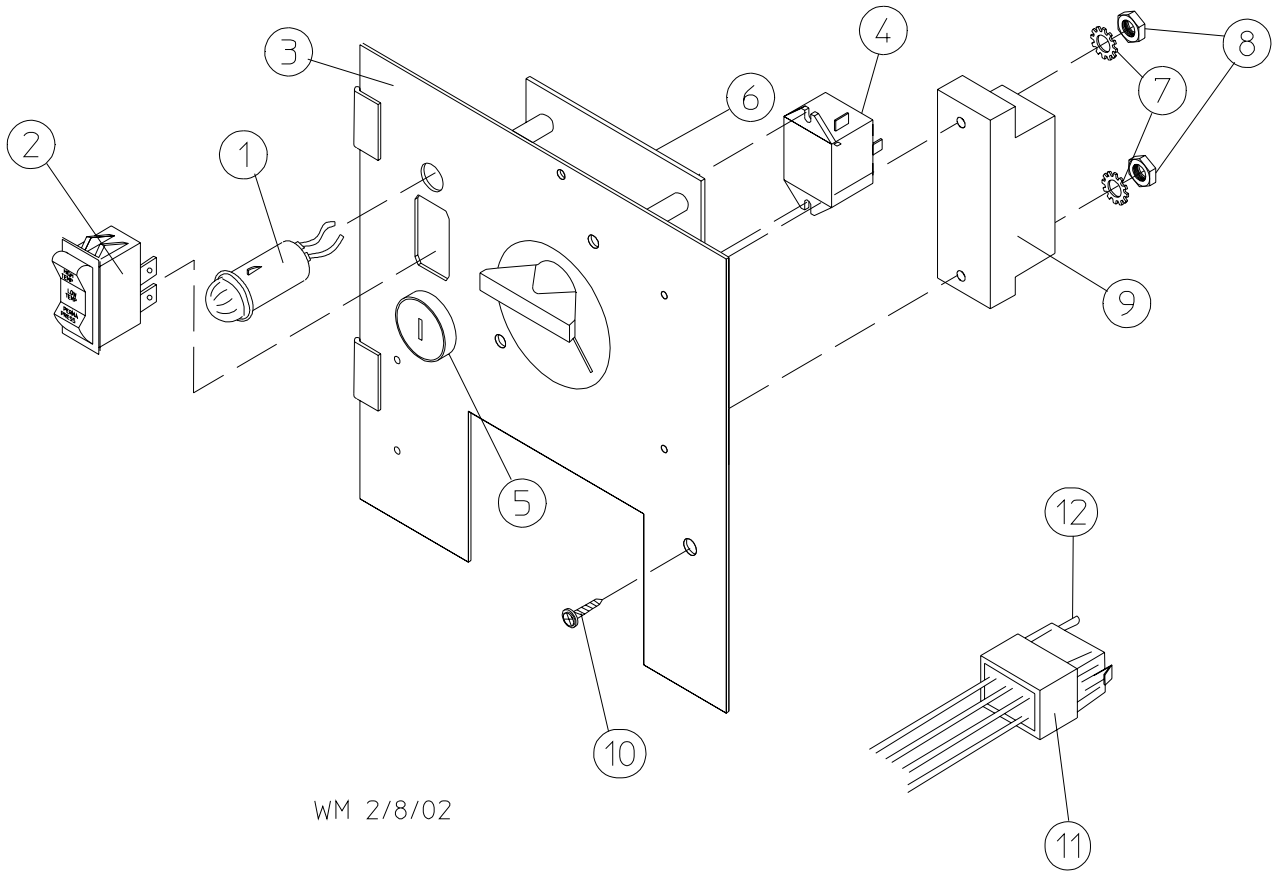
\* Specify key number when ordering.

## Dual Timer “Tap Touch” Controls



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	124030	1	15 Minute Timer - 24 VAC
2	124025	1	60 Minute Timer - 24 VAC
3	824175	1	Red Pilot Light - 24 VAC
4	122301	1	“Tap Touch” Switch
5	131932	3	Relay SPST 24v
6	120730	1	30-Position Terminal Block
7	151000	6	#6-32 Pal Nut
8	882903	1	Dual Timer Panel Complete (includes illus. nos. 1 through 15)
	850392	1	Dual Timer Panel ONLY
9	153010	2	#6 Star Washer
10	152000	3	#6-32 Hex Nut
11	150207	2	#10-24 x 1/2” Phillips Pan Head Machine Screw
12	150110	4	#8-32 x 1/4” Phillips Round Head Machine Screw
13	112563	1	Dual Timer Panel Overlay
14	124104	1	Pure Touch Knob with Red Pointer
15	124105	1	Pure Touch Knob with Blue Pointer

## Non-Microprocessor Coin Meter Control Panel Assembly



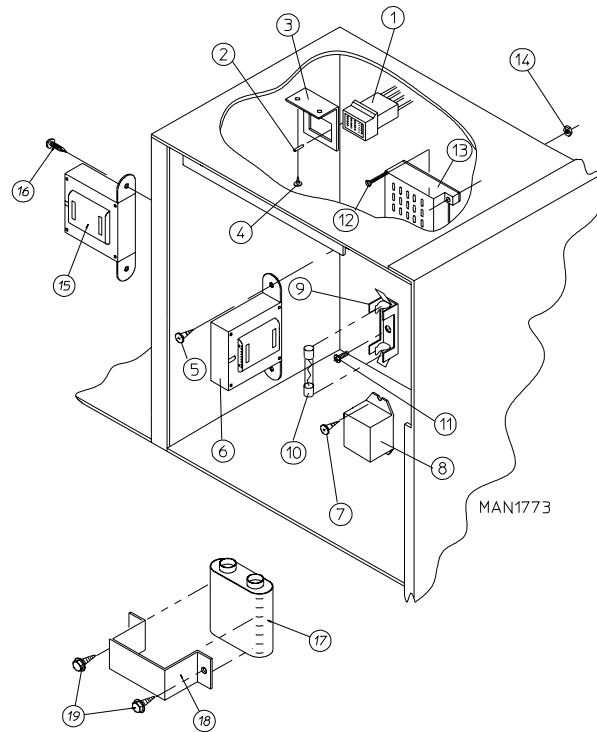
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MAN6086

<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	123005	1	Red Indicator Light - 24 VAC
2	122400	1	Rocker Heat Selector Switch
3	824172	1	Coin Meter Control Panel Assembly Less Coin Meter (includes illus. nos. 1 through 5 and 7 through 9)
	824109	1	Coin Meter Control Panel ONLY
4	131932	1	24 VAC Relay
	154001	2	#10-24 Speed Nut (used on P/N 131932, 24 VAC Relay)
5	123225	1	Green Push-To-Start Button
6	125601	1	25¢ Coin Meter - 24 VAC (specify timing)
7	153010	2	#6 Star Washer
8	152016	2	Hex Nut
9	120712	1	12-Position Terminal Block
10	150300	1	#10-16 x 1/2" Hex Washer TEK Screw
11	122602	1	9-Pin Connector
12	122700	7	Pin Terminal ONLY
	122801	1	Pin/Socket Extraction Tool...Not Illustrated

**NOTE:** For Coin Meter Replacement Parts refer to **page 39**.

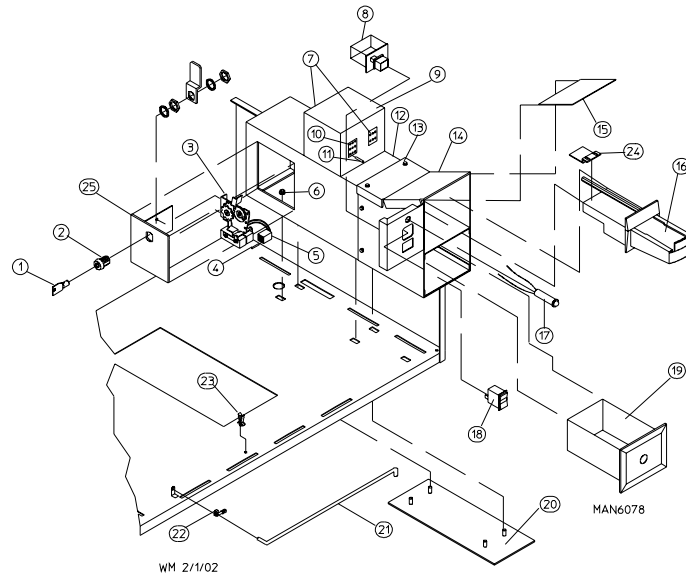
## Non-Microprocessor Control Box Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	122603	1	9-Pin Socket Connector
2	122701	9	Socket Terminal ONLY
	122801	1	Pin/Socket Extraction Tool...Not Illustrated
3	315010	1	9-Pin Connector Bracket
4	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
5	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
6	-----	1	24 VAC Control Voltage Transformer (refer to <b>Transformer Usage Listing for Gas/Steam Dryers on page 40</b> ) (refer to <b>Transformer Usage Listing for Electric Dryers on page 41</b> )
7	150309	2	#10-16 x 1/2" Hex Head Crimpite Screw
8	131931	1	Steam Valve Relay (for mechanical steam damper models Only) - 24 VAC
9	136008	*	Fuse Block/Strip ONLY
10**	136057	*	1/2-Amp (Slo-Blo) Fuse ONLY
11	150301	*	#8-18 x 7/16" Phillips Pan Head TEK Screw
12	150002	2	#6-32 x 1" Phillips Round Head Machine Screw
13	120715	1	30-Position Terminal Block
14	151000	2	#6-32 Pal Nut
15	132002	1	Transformer (for mechanical steam damper 208 VAC and higher)
16	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
17	137035	1	Motor Capacitor (for mechanical steam damper models Only)
18	323583	1	Capacitor Bracket (for mechanical steam damper models Only)
19	150300	2	#10-16 x 1/2" Hex Washer TEK Screw

\* As required.

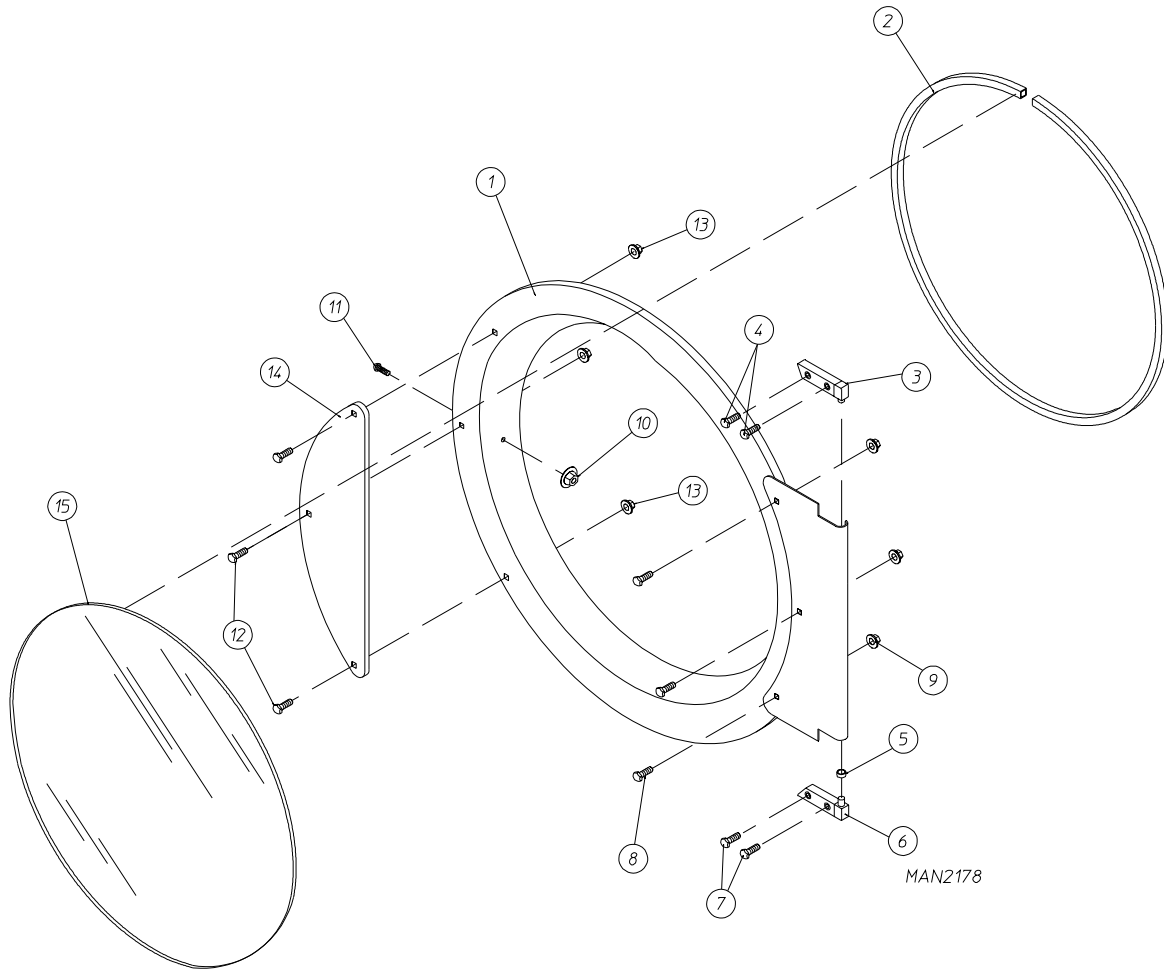
\*\* Check fuse on dryer for verification.



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1*	160199	1	Key ONLY for Slide Meter Lock
2	160099	1	Lock/Key/Cam and Hardware
3	125908	1	Slide Meter Accumulator - 24 VAC
4	122643	9	Mate-N-Lok Pin ONLY
5	122642	1	9-Pin Mini-Universal Connector
6	152014	4	1/4-20 Free Spin Wash Nut
7	122631	2	6-Pin Connector (Mate-N-Lok)
8	131917	1	Push-To- Start Relay - 24 VAC
9	883034	1	White Slide Meter Case
	883035	1	Coral Blue Slide Meter Case
	883036	1	Ivory Slide Meter Case
10	122603	1	9-Pin Connector (Mate-N-Lok)
11	122701	21	Socket Terminal ONLY
12	883165	1	Slide Meter Case ONLY with Door Less Lock
13	154203	6	1/4" Drive Rivet
14	801700	1	Slide Meter Extension ONLY with Mirror (includes illus. nos. 14 and 15)
15	315404	1	Stainless Steel Mirror ONLY
16	-----	1	Typical Slide Meter Coin Chute (not available from <b>ADC</b> )
17	123005	1	Red Indicator Light - 24 VAC
18	122400	1	Rocker Heat Selector Switch
19	-----	1	Typical Slide Meter Coin Box (not available from <b>ADC</b> )
20	801701	1	Slide Meter Case Mounting Plate
21	102502	1	Control Door Support Rod
22	102601	1	Control Door Rod Retainer Clip
23	102603	1	Control Door Rod Catch
24	883044	1	Slide Meter Extension
25	883038	1	White Slide Meter Timer Door
	883039	1	Coral Blue Slide Meter Timer Door
	883040	1	Ivory Slide Meter Timer Door

\* Specify key number when ordering.

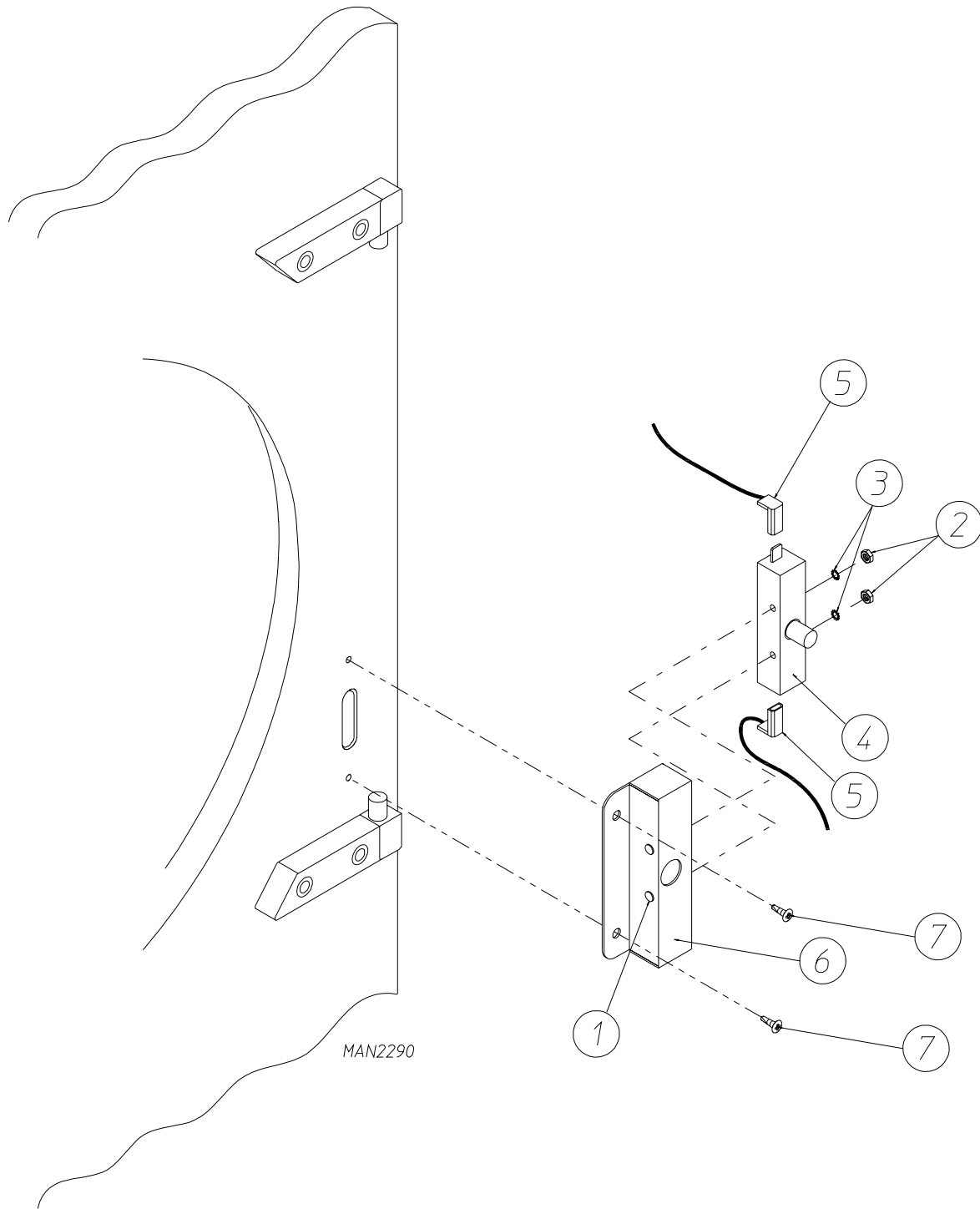
## Main Door Assembly



MAN2178

<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	881150	1	Black Main Door Assembly Complete (includes illus. nos. 1, 2, and 8 through 15)
2	102354	1	Door Gasket
	170731	1	Black Glass Adhesive (10.3 oz. cartridge)...Not Illustrated
3	881152	1	Black Top Hinge Block Assembly (includes illus. nos. 3 and 4)
4	150445	2	1/4-20 x 3/4" Black Cap Head Setscrew
5	153031	1	1/4" Nylon Washer
6	881151	1	Black Bottom Hinge Block Assembly (includes illus. nos. 5 through 7)
7	150445	2	1/4-20 x 3/4" Black Cap Head Setscrew
8	150683	3	1/4-20 x 5/8" Black Carriage Bolt
9	152014	3	1/4-20 Free Spin Wash Nut
10	151010	1	#10-32 Black Hex Acorn Nut
11	150120	1	Door Latch Screw
12	150683	3	1/4-20 x 5/8" Black Carriage Bolt
13	152014	3	1/4-20 Free Spin Wash Nut
14	881210	1	Black Main Door Handle ONLY
15	102211	1	20-7/16" Door Glass
	170731	1	Black Glass Adhesive (10.3 oz. cartridge)...Not Illustrated

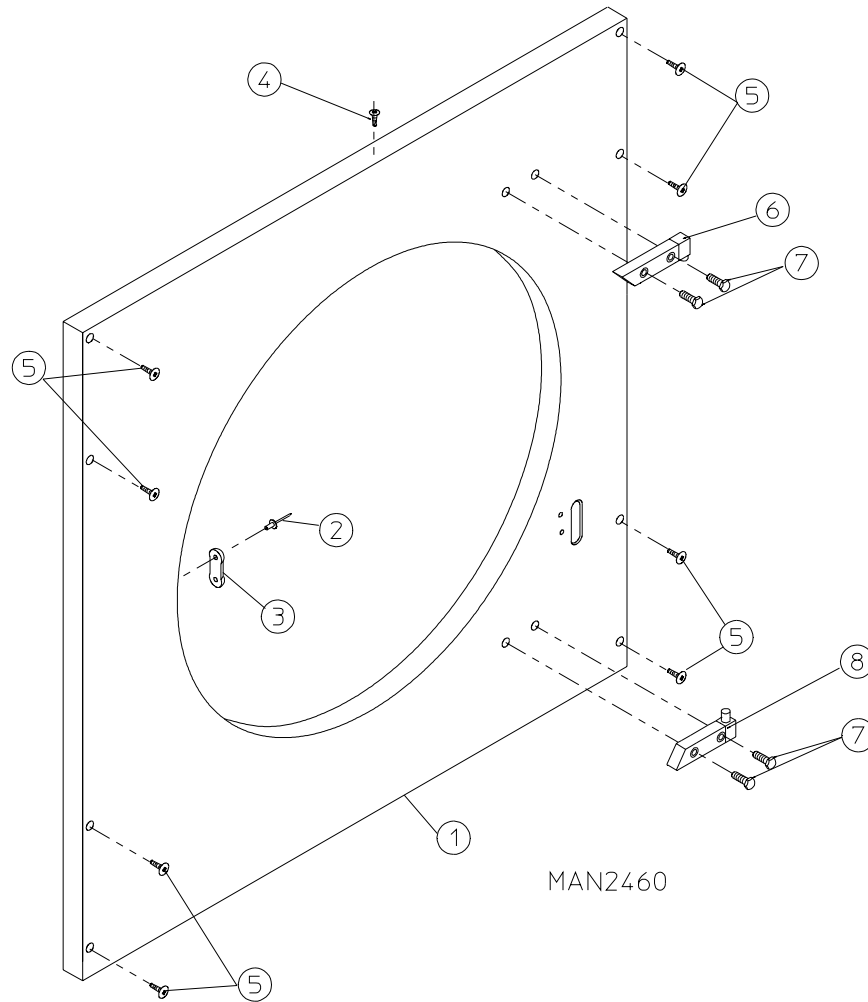
## Main Door Switch Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	150006	2	#6-32 x 7/8" Phillips Pan Head
2	152013	2	#6-32 Hex Nut
3	153010	2	#6 Star Washer
4	137005	1	Single-Pole Door Switch (SDS)
5	122636	2	Flag Terminal
6	881211	1	Main Door Switch Housing
7	150301	2	#8-18 x 7/16" Phillips Pan Head TEK Screw

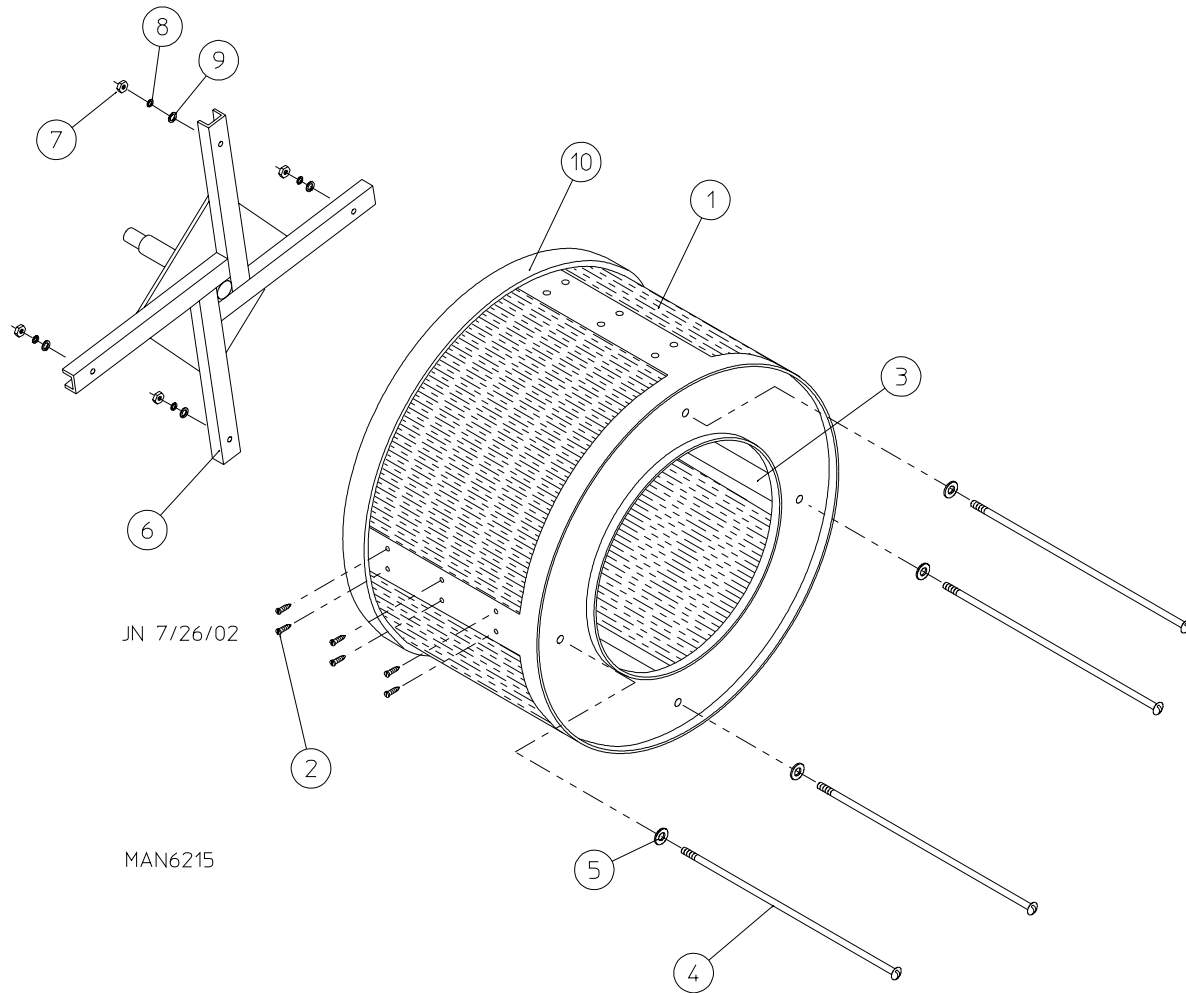


## Front Panel Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	883553	1	White Front Panel Assembly (includes illus. nos. 1 through 3)
	881287	1	Stainless Steel Front Panel Assembly (includes illus. nos. 1 through 3)
	883554	1	Ivory Front Panel Assembly (includes illus. nos. 1 through 3)
	883555	1	Coral Blue Front Panel Assembly (includes illus. nos. 1 through 3)
2	154215	2	5/32" x 1/4" Rivet
3	881987	1	Friction Door Latch Kit (includes illus. nos. 2 and 3)
4	150300	1	#10-16 x 1/2" Hex Washer TEK Screw
5	150309	8	#10-16 x 1/2" Phillips Hex Head TEK CrimpTite Screw
6	881152	1	Black Top Hinge Block Assembly
	881208	1	Stainless Steel Top Hinge Block Assembly
7	150445	4	1/4-20 x 7/8" Black Cap Head Setscrew
	150443	4	1/4-20 x 7/8" Stainless Steel Cap Head Setscrew
8	881151	1	Black Bottom Hinge Block Assembly
	881209	1	Stainless Steel Bottom Hinge Assembly

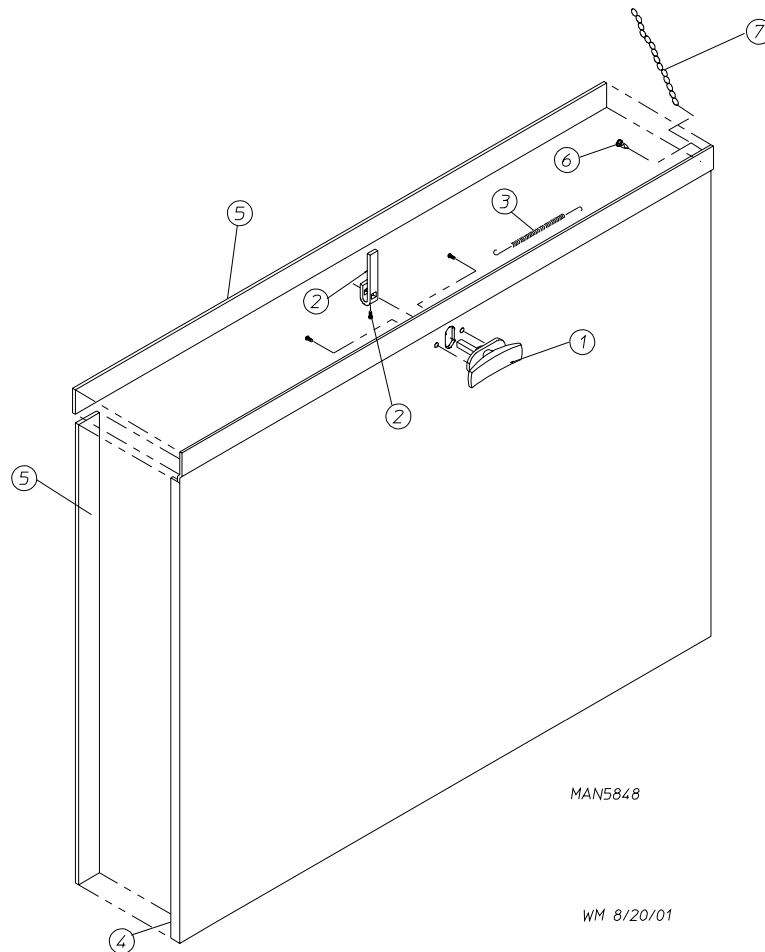
## Basket (Tumbler)/Support Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1*	800700	1	Galvanized Basket (tumbler) ONLY (without felt collar)
	800850	1	Stainless Steel Basket (tumbler) ONLY (without felt collar)
	800812	1	Galvanized Basket (tumbler) and Support Assembly (includes illus. nos. 1 through 10)
	800860	1	Stainless Steel Basket (tumbler) and Support Assembly (includes illus. nos. 1 through 10)
2	150313	24	#10-16 x 1/2" TORX Plus BTN Type 1
3	301307	4	Galvanized Basket (tumbler) Rib ONLY
	301407	4	Stainless Steel Basket (tumbler) Rib ONLY
4	100900	4	5/16-18 x 17-1/2" Tie Rod
5	153001	4	5/16" Flat Washer
6	800610	1	Basket (tumbler) Support ONLY
7	152004	4	5/16-18 Hex Nut
8	153002	4	5/16" Lock Washer
9	153001	4	5/16" Flat Washer
10	116002	1	Felt Collar ONLY
	401010	1	#847 Adhesive for Felt Collar (5.0 oz. tube)...Not Illustrated

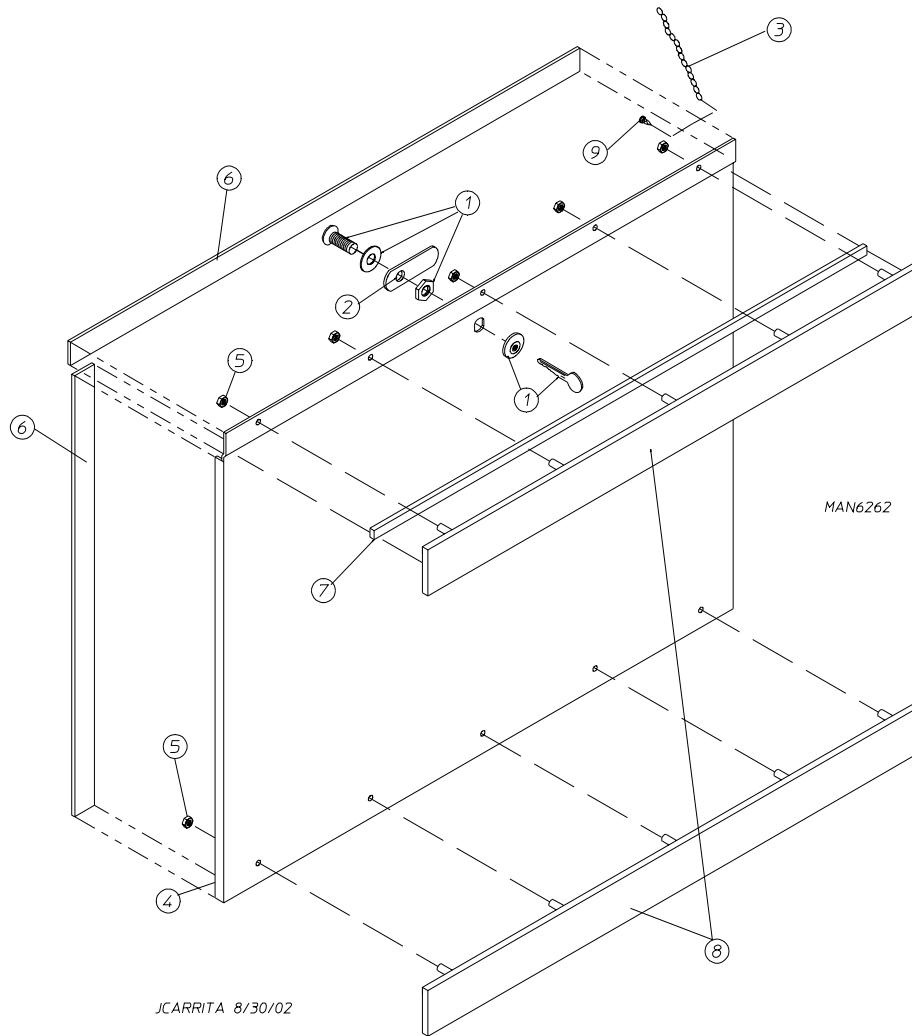
\* Felt collar is not included and **must be** ordered separately.

## OPL Drop Lint Door Assembly



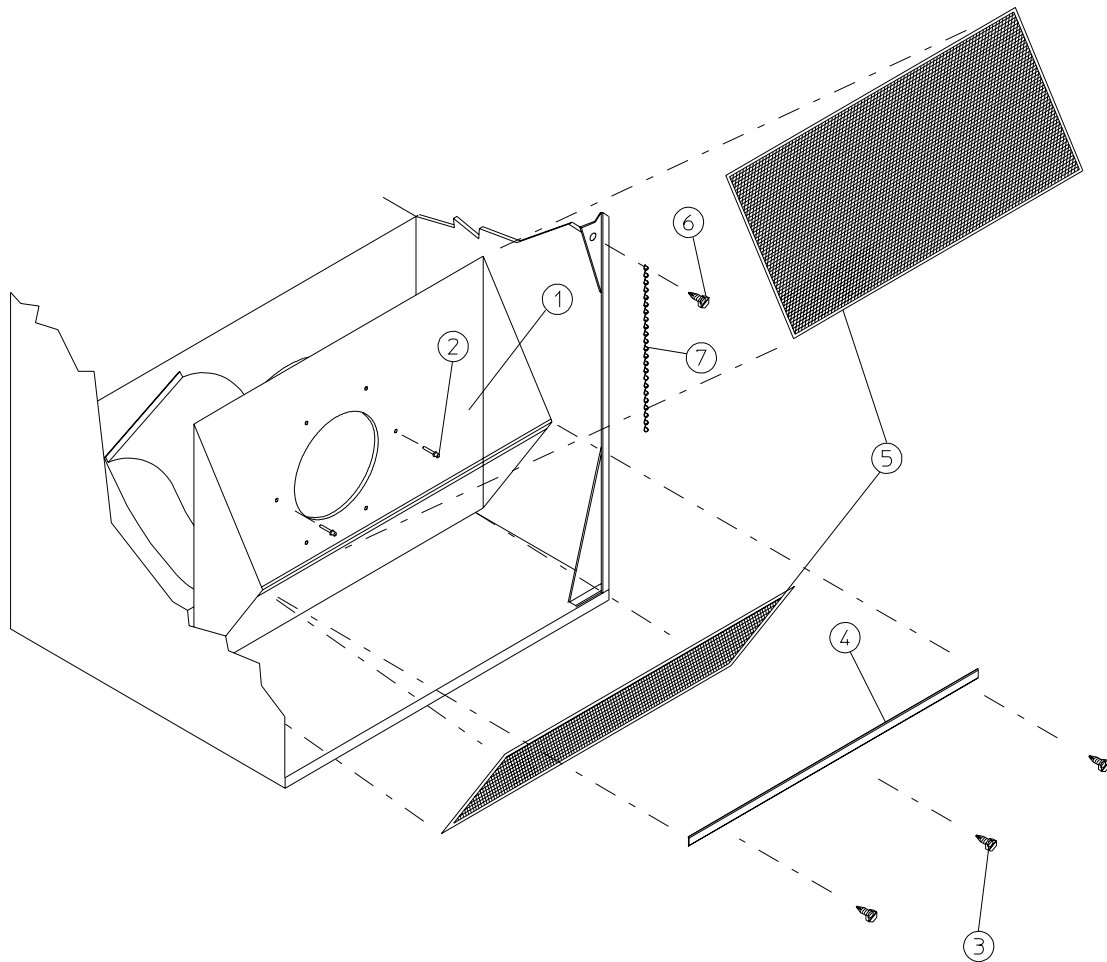
<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	800150	1	Knob Latch Kit Assembly (includes illus. nos. 1 and 2)
	160003	1	Dummy Lock ONLY (for non-coin models Only)
	160104	1	MK-100 Key ONLY (for dummy lock)
2	160008	1	Lock Cam for Dummy Lock
	160009	1	Knob Latch Adjustable Cam ONLY
	150425	1	#12-24 x 3/8" Round Head Machine Screw ONLY (screw for knob latch adjustable cam)
3	157000	1	Drop Lint Door Spring
4	883564	1	White Drop Lint Door Assembly without Trim (includes illus. nos. 4 and 5)
	883565	1	Ivory Drop Lint Door Assembly without Trim (includes illus. nos. 4 and 5)
	883566	1	Coral Blue Drop Lint Door Assembly without Trim (includes illus. nos. 4 and 5)
	883141	1	Stainless Steel Lint Door Assembly without Trim (includes illus. nos. 4 and 5)
5	117604	7	Neoprene Sponge Tape (sold by the foot)
6	150419	2	#6 x 1/2" Tamperproof TEK Screw
	150418	1	Tamperproof Screw Hand Driver...Not Illustrated
7	108120	1	Chain for Drop Lint Door (10-1/2" length)

## Coin Drop Lint Door Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	160001	1	Lock Assembly with Key
	160103	1	Key ONLY
2	160008	1	Cam ONLY
3	108120	1	Chain for Drop Lint Door
4	883421	1	White Drop Lint Door Assembly with Black Trim (includes illus. nos. 4 through 8)
	883423	1	Ivory Drop Lint Door Assembly with Black Trim (includes illus. nos. 4 through 8)
	883424	1	Coral Blue Drop Lint Door Assembly with Black Trim (includes illus. nos. 4 through 8)
	883422	1	Stainless Steel Drop Lint Door Assembly with Black Trim (includes illus. nos. 4 through 8)
5	152014	10	1/4-20 with 3/4" Free Spin Wash Nut
6	117604	7	Noise Suppression Tape (sold by the foot)
7	117603	3	1/8" x 9/16" Sponge Tape (sold by the foot)
8	883531	2	Black Drop Lint Door Trim
9	150419	2	#6 x 1/2" Tamperproof TEK Screw
	150418	1	Tamperproof Screw Hand Driver...Not Illustrated

## Lint Trap Assembly



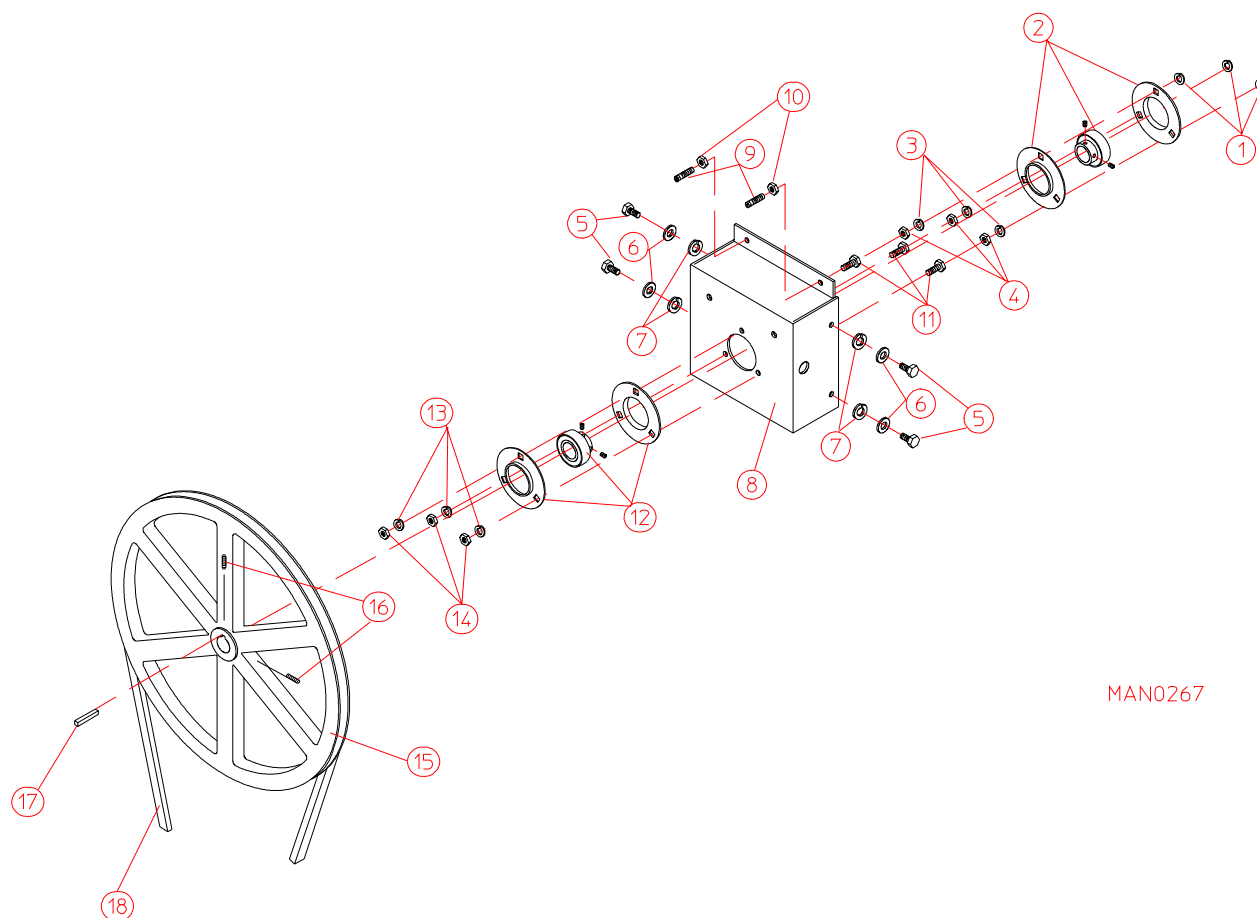
MAN0275

<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	800425*	1	Choked Lint Trap Assembly Complete (includes illus. nos. 1 and 3 through 5)
	800426*	1	Choked Lint Trap ONLY
	800400**	1	Lint Trap Assembly Complete (includes illus. nos. 1 and 3 through 5)
	800403**	1	Lint Trap ONLY
2	154200	6	5/32" Pop Rivet
3	150300	3	#10-16 x 1/2" Hex Washer TEK Screw
4	304100	1	Lint Screen Holder ONLY
5	800500	2	Lint Screen ONLY
6	150419	2	#6 x 1/2" Tamperproof TEK Screw
	150418	1	Tamperproof Screw Hand Driver...Not Illustrated
7	108120	1	Chain for Drop Lint Door

\* For gas models ONLY.

\*\* For electric models and steam models ONLY.

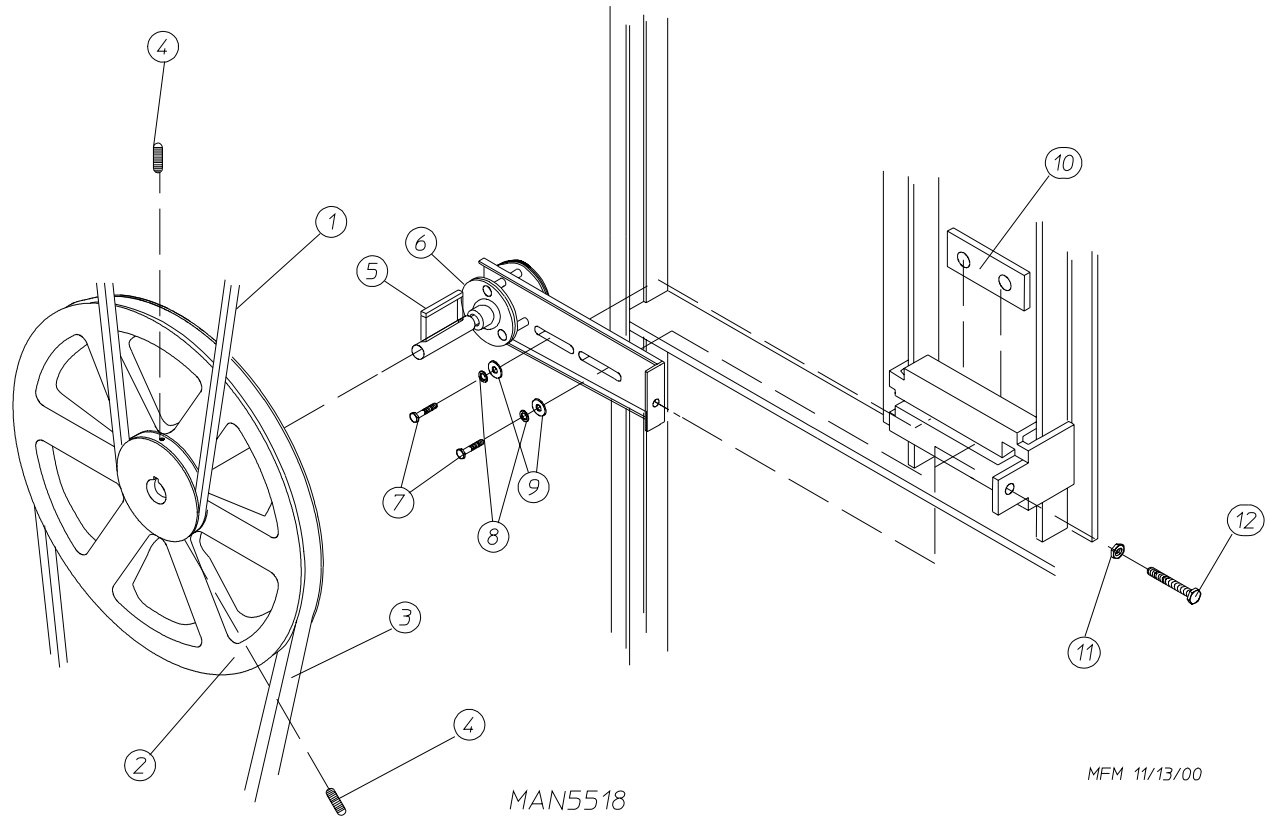
## Basket (Tumbler) Bearing Assembly



MAN0267

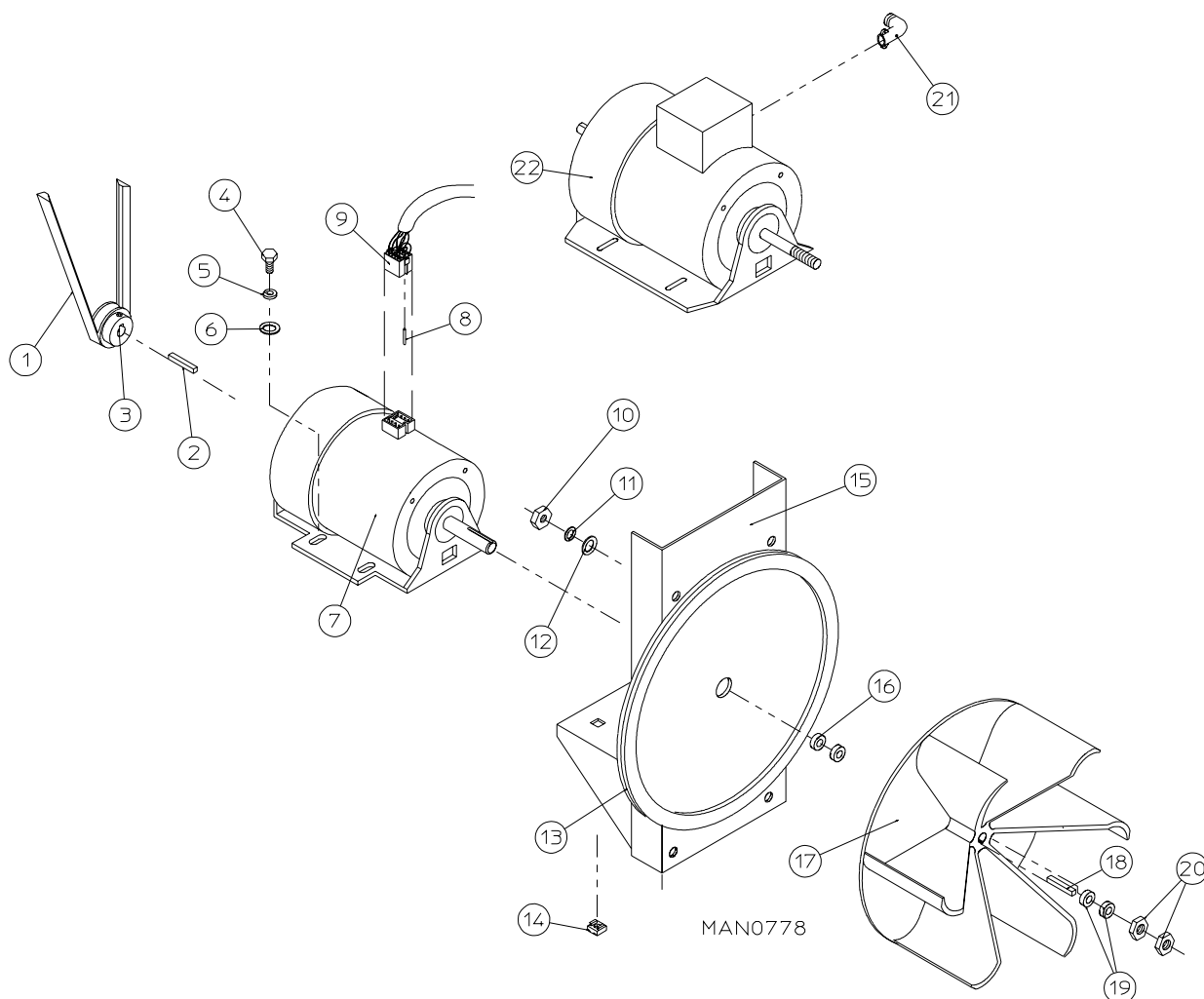
<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	153002	3	5/16" Lock Washer
2	880213	1	1-1/4" Flange Bearing ONLY
3	153002	3	5/16" Lock Washer
4	152004	3	5/16-18 Hex Nut
5	150501	4	5/16-18 x 3/4" Hex Head Machine Bolt
6	153002	4	5/16" Lock Washer
7	153004	4	3/8" Flat Washer
8	801100	1	1" Bearing Box Assembly Complete (includes illus. nos. 8 through 14)
	801105	1	Bearing Box ONLY
9	150610	2	5/16-18 x 1-1/2" Allen Setscrew
10	152004	2	5/16-18 Hex Nut
11	150501	3	5/16-18 x 3/4" Hex Head Machine Bolt
12	880201	1	1" Flange Bearing ONLY
13	153002	3	5/16" Lock Washer
14	152004	3	5/16-18 Hex Nut
15	101100	1	18" Pulley ONLY
16	154301	2	5/16-18 x 1" Setscrew
17	100713	1	1/4" x 1/4" x 7/8" Key
18	100108	1	5L-680 V-Belt (basket [tumbler] to idler)

## Idler Bearing Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	100108	1	5L-680 V-Belt (idler to basket [tumbler])
2	101129	1	9" x 2-1/2" Compound Pulley
3	100110	1	4L-500 V-Belt (idler to motor)
4	154301	2	5/16-18 x 1" Allen Setscrew
5	100705	1	3/16" x 3/16" x 1-3/8" Key
6	882576	1	Idler Bearing Assembly Complete (includes illus. nos. 5 through 12)
7	150617	2	3/8-16 x 1" Hex Head Machine Bolt
8	153005	2	3/8" Lock Washer
9	153004	2	3/8" Flat Washer
10	801009	1	Idler Square Washer
11	152004	1	5/16-18 Hex Nut
12	150509	2	5/16-18 x 3" Hex Head Machine Bolt

## Non-Reversing Motor Mount Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	100110	1	4L-500 V-Belt (motor to idler)
2	100701	1	3/16" x 3/16" x 1" Key (for use on 3ø models Only)
3	101104	1	1/2" x 2" Motor Pulley (for use on 1ø - 60 Hz motors Only)
	101132	1	5/8" x 2" Motor Pulley (for use on 3ø - 60 Hz motors Only)
	101133	1	5/8" x 2-1/4" Motor Pulley (for use on 100066 and 100007 - 50 Hz motors Only)
	101131	1	1/2" x 2-1/4" Motor Pulley (for use on 181049 - 50 Hz motors Only)
4	150501	4	5/16-18 x 3/4" Hex Head Machine Bolt
5	153002	4	5/16" Lock Washer
6	153001	4	5/16" Flat Washer
7	181049	1	1/2 HP 100-230v 1ø 50/60 Hz Plug-Type Motor
	100066	1	1/2 HP 240v 1ø 50 Hz Totally Enclosed, Fan-Cooled (T.E.F.C.) Plug-Type Motor (for 50 Hz models mfd. prior to August 22, 2002)

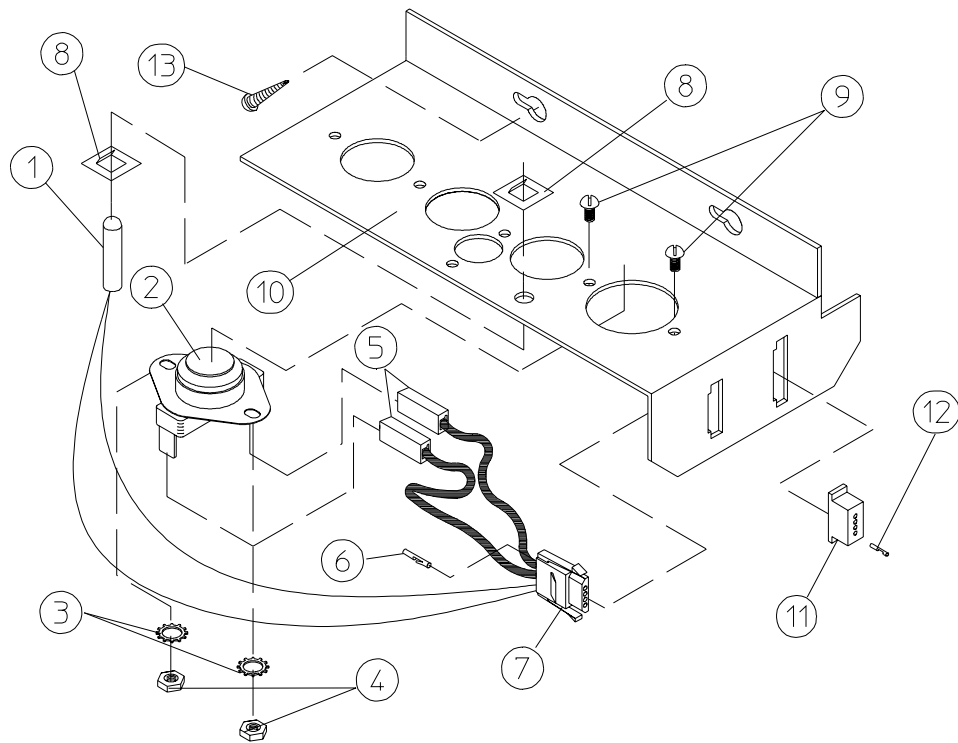


## *Non-Reversing Motor Mount Assembly (continued)*

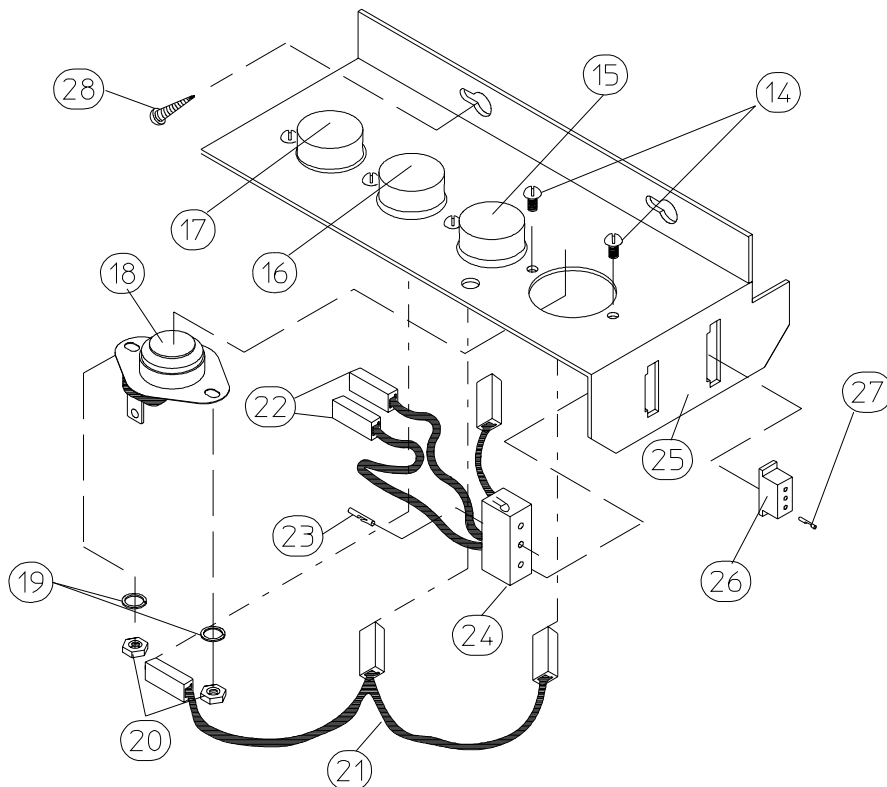
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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
8	122701	8	Socket Terminal ONLY
	122801	1	Pin/Socket Extraction Tool...Not Illustrated
9	137030	1	8-Pin Housing Connection
10	152004	4	5/16-18 Hex Nut
11	153002	4	5/16" Lock Washer
12	153001	4	5/16" Flat Washer
13	117604	4	1/8" x 3/8" Sponge Tape (sold by the foot)
14	154000	4	5/16-18 Tinnerman Nut
15	800908	1	1/2 HP Motor Mount ONLY (56Z frame)
	803930*	1	1/2 HP 115-230v 1ø 50/60 Hz Motor Mount Assembly Complete with Plug Motor (includes illus. nos. 2 through 7 and 13 through 20)
	880819	1	1/2 HP 240v 1ø 50 Hz Motor Mount Assembly Complete with Plug Motor (includes illus. nos. 2 through 7 and 13 through 20)
	803801*	1	1/2 HP 208/230/380/460v 3ø 60 Hz Motor Mount Assembly Complete (includes illus. nos. 2 through 6 and 13 through 22)
	803800*	1	1/2 HP 208/230/380/460v 3ø 50 Hz Motor Mount Assembly Complete (includes illus. nos. 2 through 6 and 13 through 22)
16	153050	2	1/2" Flat Washer
17	100604	1	12-1/2" Impellor with 1/2" Bore
18	100702	1	1/8" x 1/8" x 1-1/2" Key
19	153050	2	1/2" Flat Washer
20	152006	2	1/2-20 Left Hand Jam Nut
21	120200	1	3/8" 90° Connector
22	100007*	1	1/2 HP 208/230/380/460v 3ø 50/60 Hz Motor (56Z frame)

\* Specify voltage when ordering.



## MICROPROCESSOR SENSOR BRACKET ASSEMBLY



MAN0238

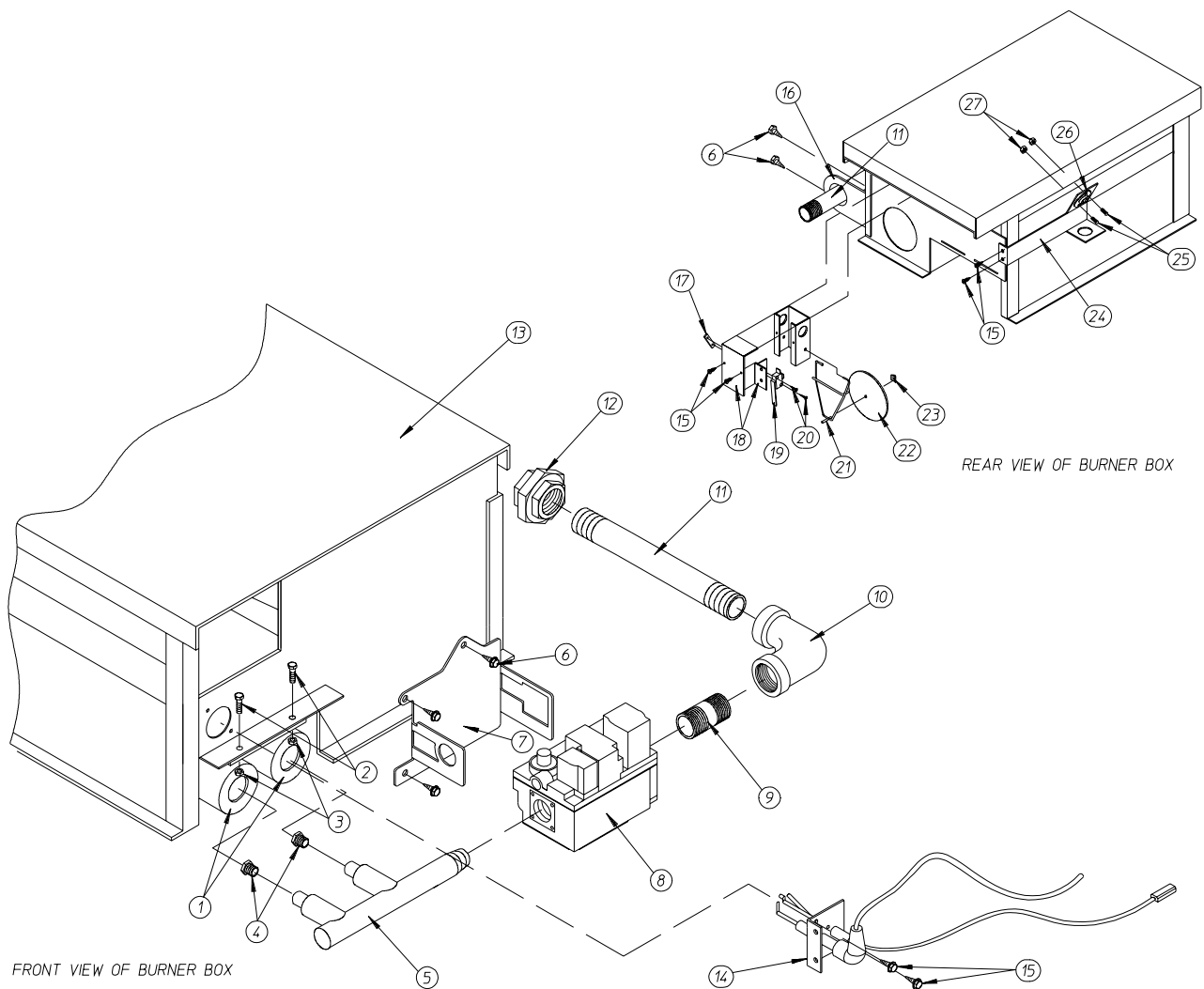
## NON-COMPUTER SENSOR BRACKET ASSEMBLY

## Sensor Bracket Assemblies

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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	880251	1	1/4" Temperature Sensor Probe Assembly (includes illus. nos. 1 and 5 through 8)
2	130103	1	225° Automatic Reset Thermostat
3	153010	2	#6 Star Washer
4	152000	2	#6-32 Hex Nut
5	121028	2	Insulated Terminal ONLY
6	122701	4	Socket Terminal ONLY
7	122605	1	4-Pin Socket Connector ONLY
8	154007	2	1/4" Push On Fastener
9	150005	2	#6-32 x 1/4" Round Head Machine Screw
10	801425	1	Microprocessor Sensor Bracket Assembly Complete (includes illus. nos. 1 through 10)
	305007	1	Universal Sensor Bracket ONLY
11	122604	1	4-Pin Connector ONLY
12	122700	4	Pin Terminal ONLY
13	150301	2	#8-18 x 7/16" Phillips Pan Head TEK Screw
14	150005	5	#6-32 x 1/4" Round Head Machine Screw
15	130111	1	130° Thermostat
16	130100	1	150° Thermostat
17	130103	1	225° Automatic Reset Thermostat
18	130101	1	180° Thermostat
19	153010	5	#6 Star Washer
20	152000	5	#6-32 Hex Nut
21	840065	1	Sensor Jumper ONLY
22	121028	4	Insulated Terminal ONLY
23	122701	4	Socket Terminal ONLY
24	122605	1	4-Pin Socket Connector ONLY
	840062	1	Sensor Bracket Harness Assembly (includes illus. nos. 22 through 24)
25	801418	1	Noncomputer Sensor Bracket Assembly Complete (includes thermostats) (includes illus. nos. 14 through 25)
	305007	1	Universal Sensor Bracket ONLY
26	122604	1	4-Pin Connector ONLY
27	122700	4	Pin Terminal ONLY
	122801	1	Pin/Socket Extraction Tool...Not Illustrated
28	150301	2	#8-18 x 7/16" Phillips Pan Head TEK Screw

# Direct Spark Ignition (DSI) Burner Assembly



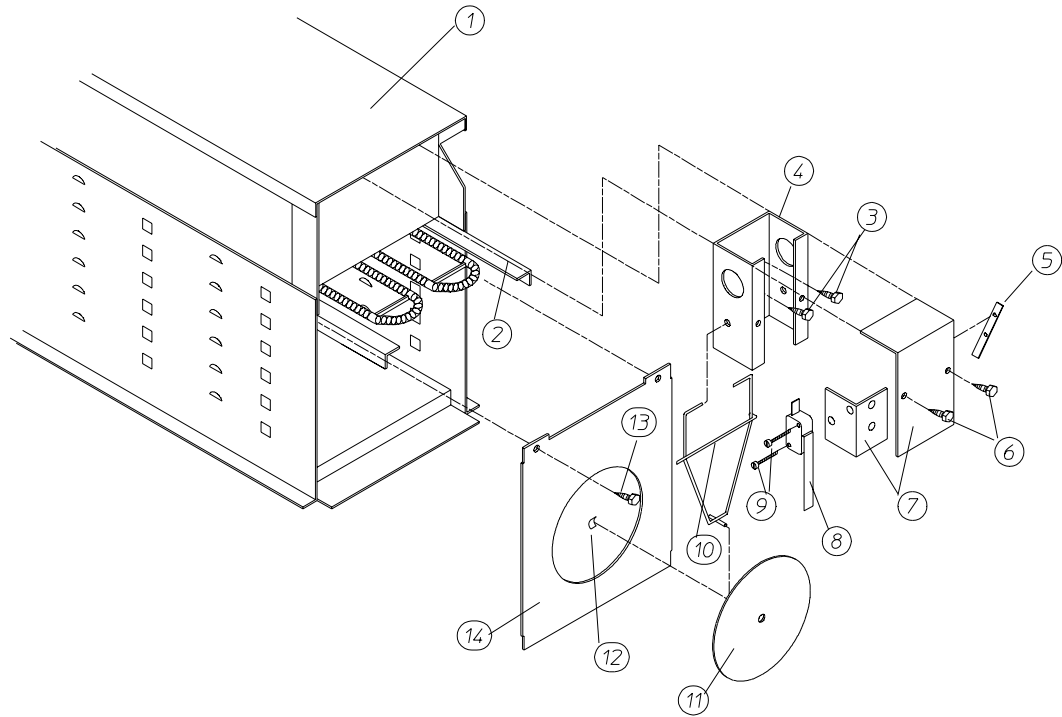
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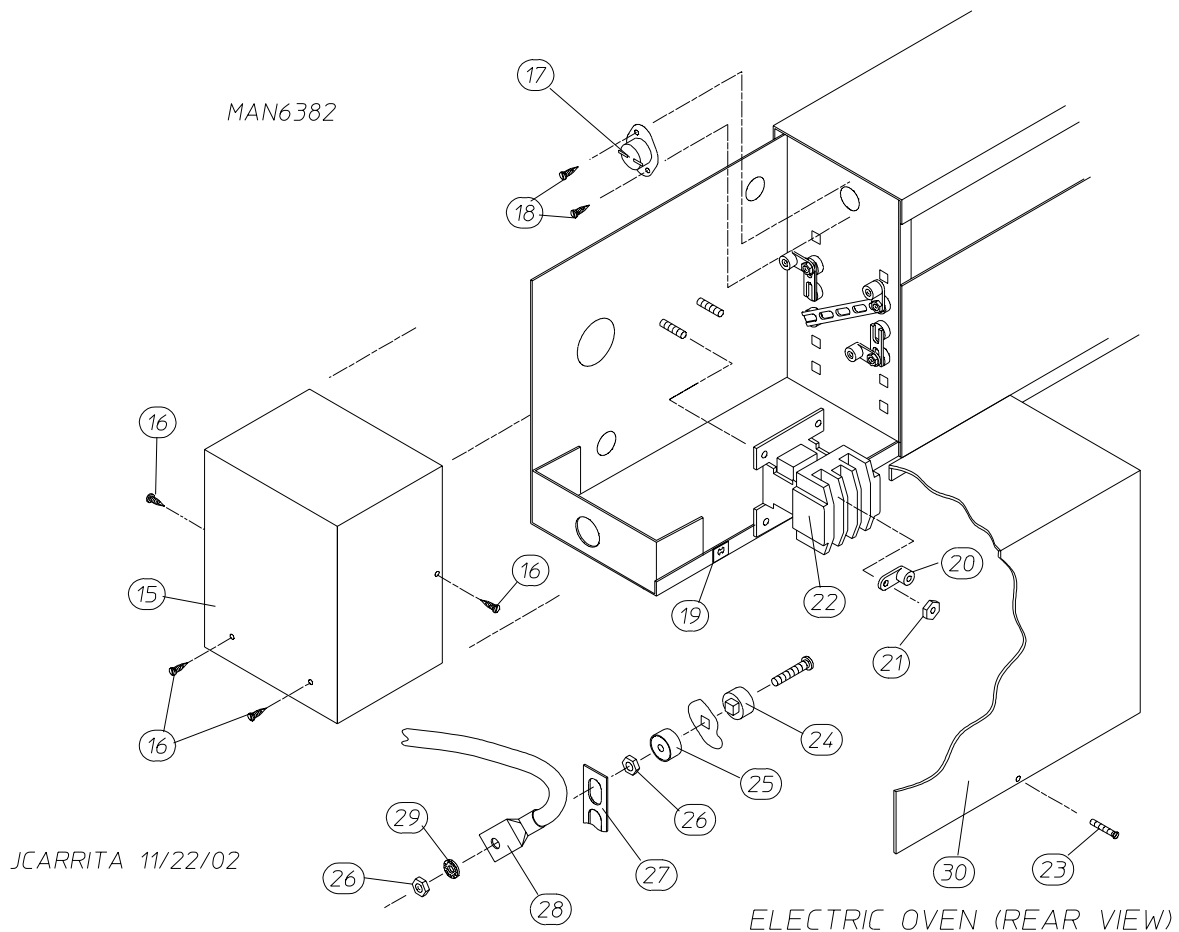
## *Direct Spark Ignition (DSI) Burner Assembly*

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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	141104	2	Small Burner Tube
2	150108	2	#8-32 x 1/2" Pan Head Machine Screw
3	151001	2	#8-32 Pal Nut
4	140811	2	#41 Natural Gas Burner Orifice
	140848	2	#54 Liquid Propane (L.P.) Burner Orifice
5	141230	1	1/2" 2-Port Manifold
6	150309	5	#10-16 x 1/2" Hex Head TEK Crimptite Screw
7	318716	1	Gas Valve Bracket
8	128927	1	1/2" 24 VAC Redundant Gas Valve (natural gas)
	880960	1	1/2" 24 VAC Liquid Propane (L.P.) Gas Valve
9	142707	1	1/2" x 1-1/2" B.I. Nipple
10	142500	1	1/2 x 90° Elbow
11	142754	2	1/2" x 8" B.I. Nipple
12	142600	1	1/2" Black Union
13	883145	1	Natural Gas Burner Box Assembly Complete Less Orifice (includes illus. nos.1 through 3 and 5 through 27)
	883146	1	Liquid Propane (L.P.) Burner Box Assembly Complete Less Orifice (includes illus. nos.1 through 3 and 5 through 27)
	850850	1	Burner Box ONLY
	874051	1	Liquid Propane (L.P.) Conversion Kit
14	809308	1	Ignitor Flame-Probe Assembly with Leads
	880330	1	High Voltage (HV) Wire and Connector Assembly
15	150300	6	#10-16 x 1/2" Hex Washer TEK Screw
16	318700	1	Pipe Bracket
17	154004	1	Twin Speed Nut
18	802799	1	Sail Switch Box Cover and Bracket ONLY
19	122200	1	Sail Switch
20	150303	2	#4 x 3/4" Pan Head Machine Screw
21	105500	1	Sail Switch Actuator Rod
22	319202	1	Sail Switch Damper (flat)
23	154002	1	1/8" Push On Fastener
	802800	1	Sail Switch Box with Cover
	802801	1	Sail Switch Assembly Complete (includes illus. nos. 15 and 17 through 23)
24	319704	1	Hi-Limit Mounting Bracket
25	150001	2	#6-32 x 1/2" Phillips Round Head Machine Screw
26	130201	1	330° Manual Reset Hi-Limit
27	151000	2	#6-32 Pal Nut



ELECTRIC OVEN (FRONT VIEW)



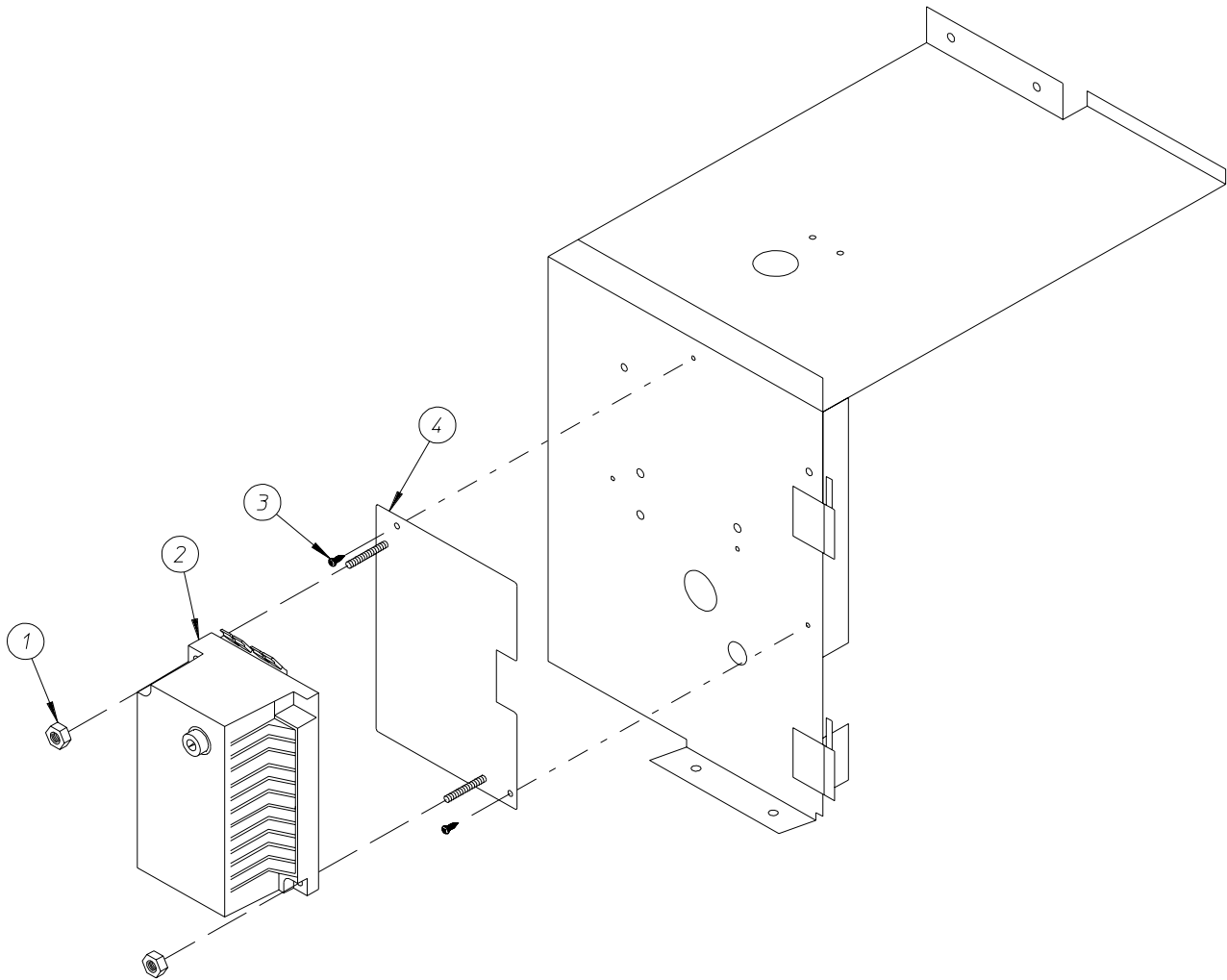
ELECTRIC OVEN (REAR VIEW)

## *Electric Oven Assembly*

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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	803003	1	Small Electric Oven Box ONLY
	-----*	1	Electric Oven Assembly Complete
2	-----*	-	Electric Element
3	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
4	802800	1	Sail Switch Box with Bracket and Cover ONLY
	802801	1	Sail Switch Box Assembly Complete (includes illus. nos. 4 through 12)
5	154004	1	Twin Speed Nut
6	150309	2	#10-16 x 1/2" Hex Head Crimptite Screw
7	802799	1	Sail Switch Box Cover ONLY
8	122200	1	Sail Switch ONLY
9	150303	2	#4 x 3/4" Pan Head "A" Machine Screw
10	105500	1	Sail Switch Actuator Rod
11	319202	1	Sail Switch Damper (flat)
12	154002	1	1/8" Push On Fastener
13	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
14	803100	1	Electric Oven Front Cover ONLY
15	320611	1	Large Relay Box Cover ONLY
16	150207	2	#10-24 x 1/2" Phillips Round Head Machine Screw
17	130400	1	290° Hi-Limit
18	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
19	154001	2	#10-24 Speed Nut
20	121010	1	L-70 Ground Lug
21	152014	3	1/4-20 Free Spin Wash Nut
22	-----*	1	Oven Relay
23	150207	2	#10-24 x 1/2" Phillips Pan Machine Screw
24	120081	-	Internal Ceramic Insulator (2 per element)
25	120080	-	External Ceramic Insulator (2 per element)
26	152008	-	#10-32 Hex Nut (4 per element)
27	121011*	-	Bus Bar
28	-----*	-	Oven Wiring
29	153009	-	#10 Star Washer (2 per element)
30	320607	1	Small Electric Oven Right Side Cover ONLY

\* Refer to **Electric Oven Component Application Chart** on **page 42**.



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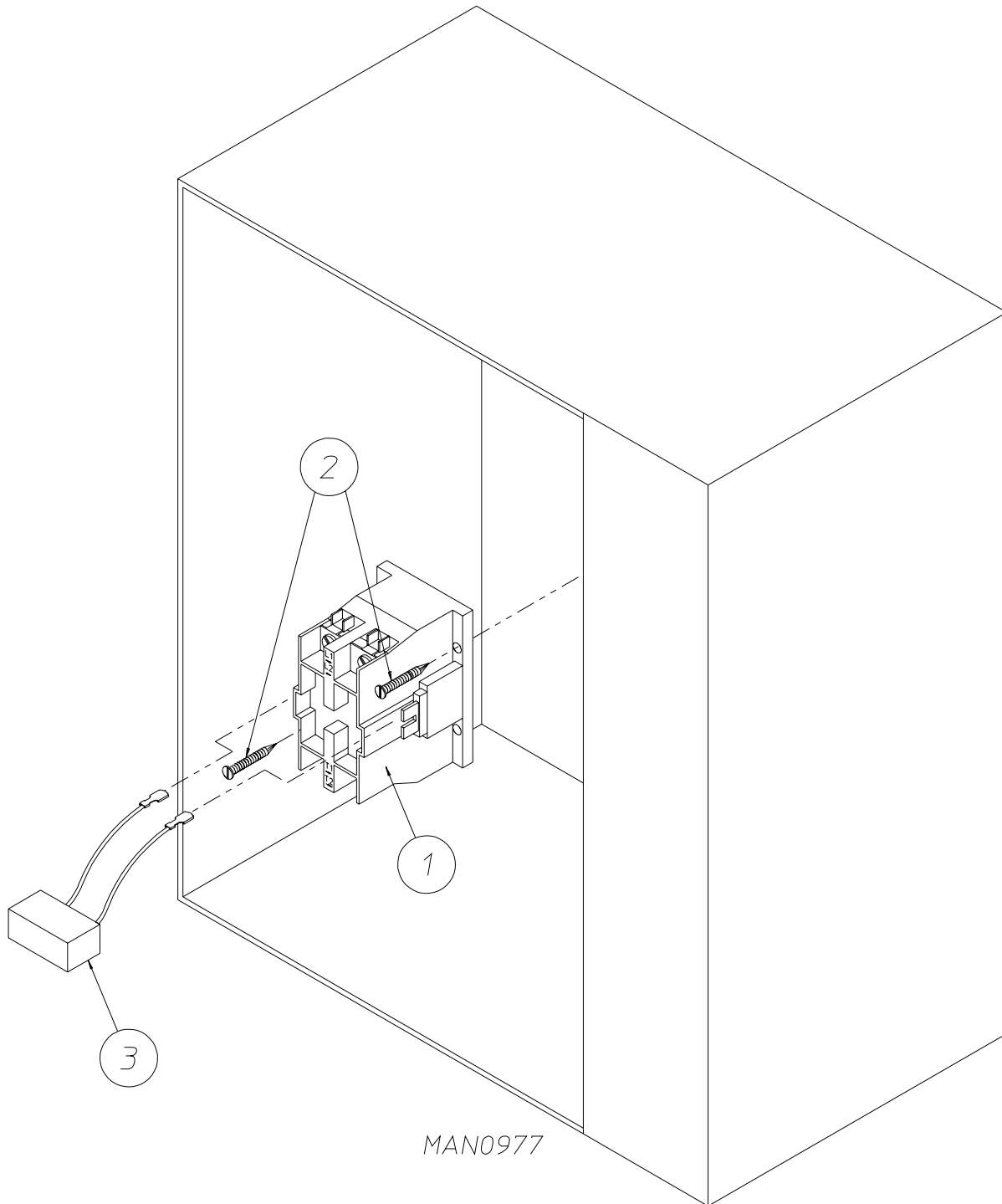
<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	152013	2	#6-32 Hex Nut
2	801048	1	<b>ADC</b> Direct Spark Ignition (DSI) Control Module
3	150301	2	#8-18 x 7/16" Phillips Head TEK Screw
4	801711	1	Direct Spark Ignition (DSI) Module Mounting Plate

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## Single-Phase (1 $\phi$ ) Motor, Electric Relay Panel Assembly

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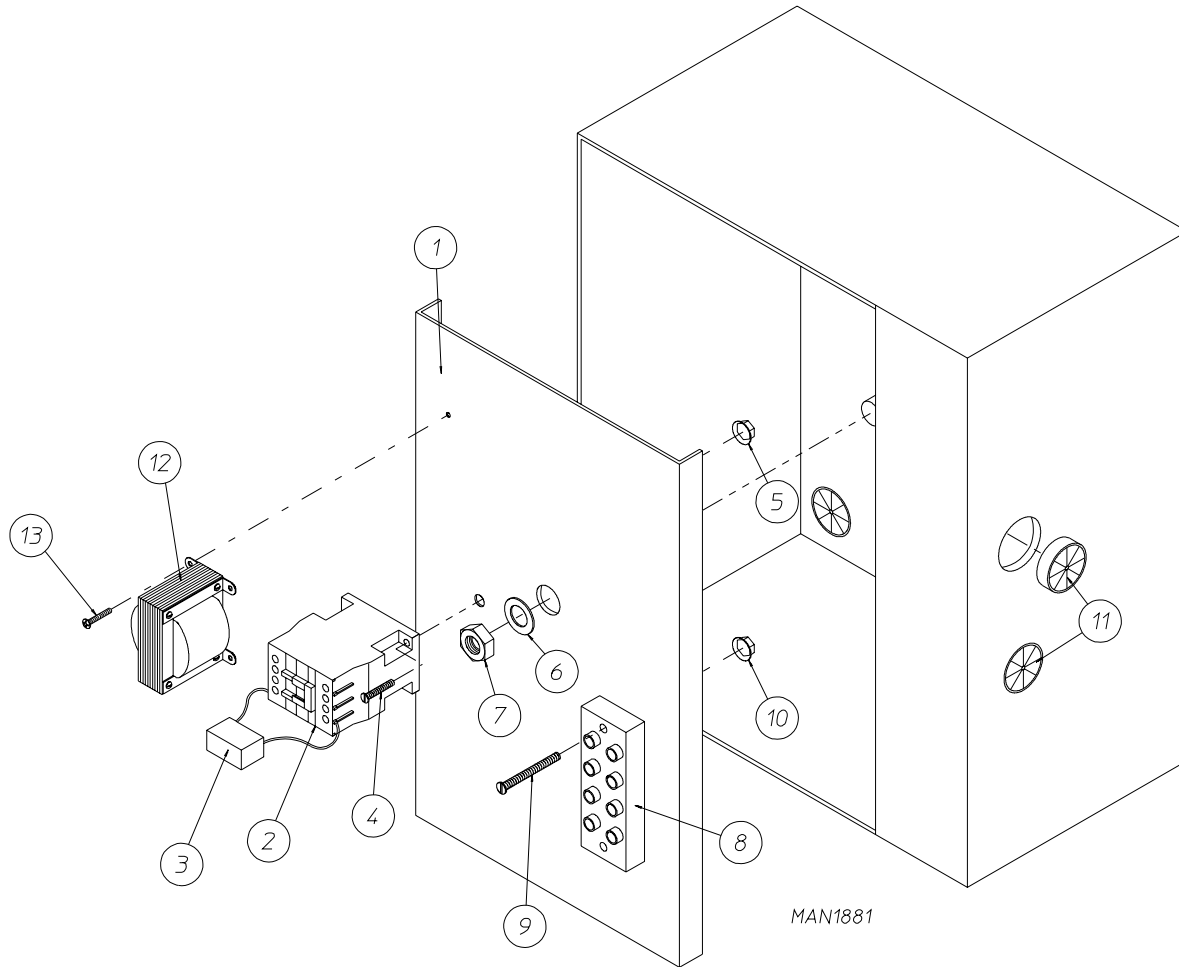


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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	132475	1	2-Pole Contactor - 24 VAC
2	150299	2	#10 x 1" Hex Head TEK Screw
3	824828	1	RC Network with Connectors (for microprocessor models Only)
-	322809	1	Back Electrical Box Cover...Not Illustrated
-	150301	4	#8-18 x 7/16" Phillips Head TEK Screw...Not Illustrated

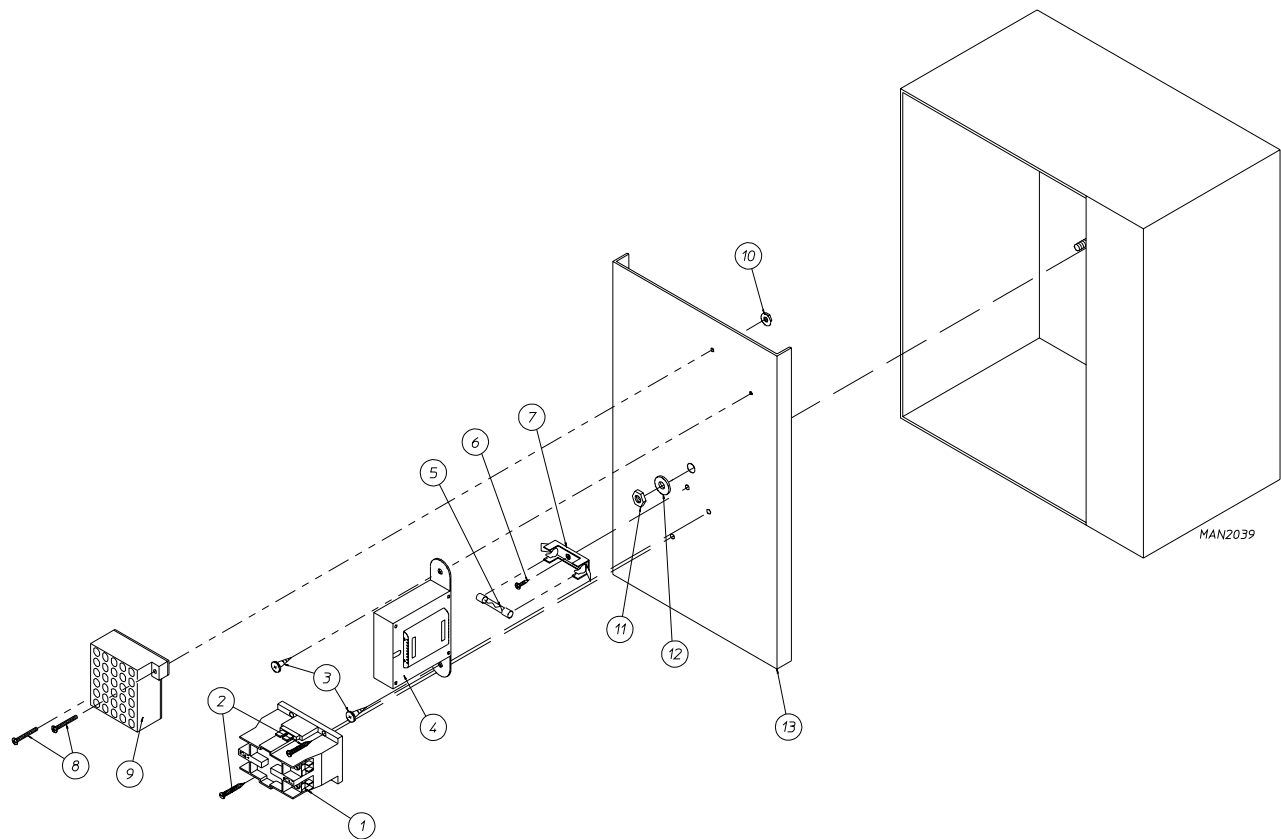
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## *3-Phase (3 $\phi$ ) Motor, Electric Relay Panel Assembly*



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	322812	1	Back Electrical Box Component Mounting Plate
2	132447	1	Impellor Contactor (208/230/240v, 50/60 Hz) 24 VAC
3	137015	1	RC Filter
			(for microprocessor models Only)
4	150103	2	#8-32 x 3/4" Phillips Round Head Machine Screw
5	151001	2	#8-32 Pal Nut
6	153002	1	5/16" Lock Washer
7	152004	1	5/16-18 Hex Nut
8	120701	1	4-Position Terminal Block
9	150008	2	#6-32 x 1-1/4" Slotted Round Head Machine Screw
10	151000	2	#6-32 Pal Nut
11	121300	3	Open/Closed Bushing
12	-----	1	Step-Down Transformer
			(refer to <b>Transformer Usage Listing for Gas/Steam Dryers</b> on <b>page 40</b> )
			(refer to <b>Transformer Usage Listing for Electric Dryers</b> on <b>page 41</b> )
13	150300	2	#10-16 x 1/2" Hex Washer TEK Screw
--	322809	1	Back Electrical Box Cover...Not Illustrated
--	150301	4	#8-18 x 7/16" Phillips Round Head TEK Screw...Not Illustrated

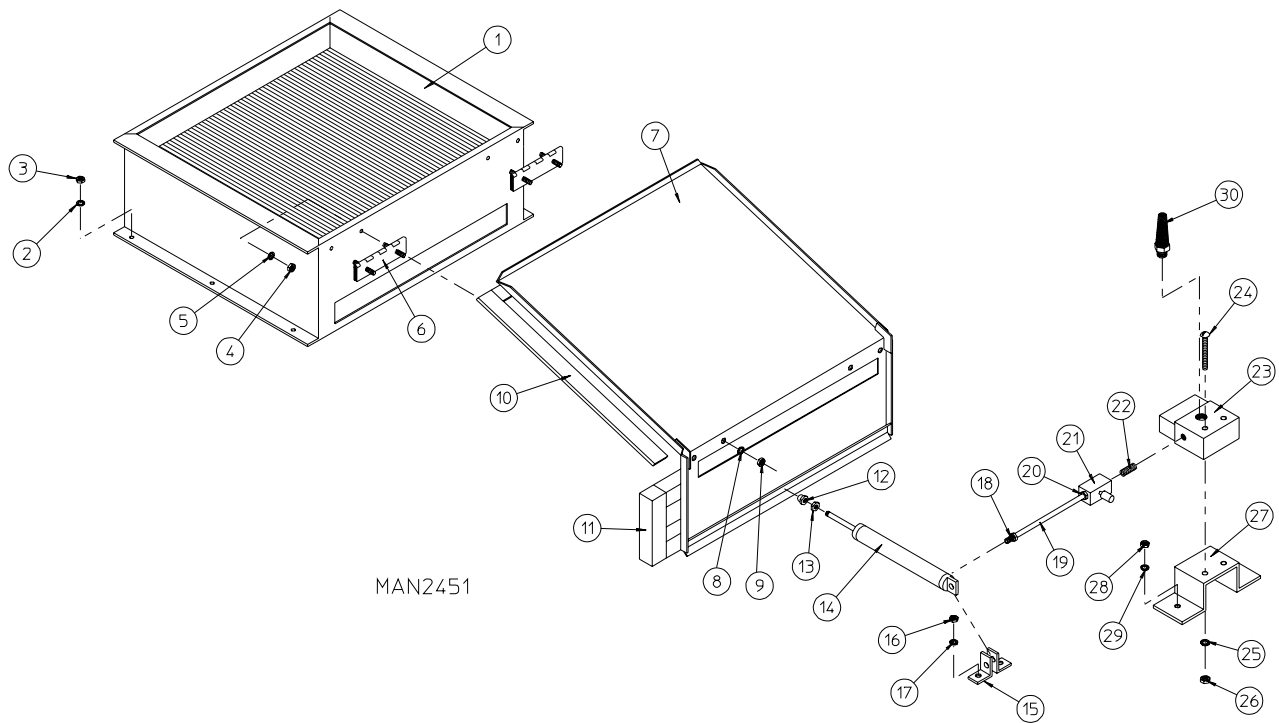
## Slide Meter Control Box Assembly



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	132475	1	2-Pole Contactor - 24 VAC
2	150299	2	#10 x 1" Hex Head Screw
3	150300	2	#10-16 x 1/2" Hex Head Washer TEK Screw
4	-----	-	24 VAC Transformer (refer to <b>Transformer Usage Listing for Gas/Steam Dryers</b> on <b>page 40</b> ) (refer to <b>Transformer Usage Listing for Electric Dryers</b> on <b>page 41</b> )
5	136057	*	1/2-Amp (Slo-Blo) Fuse ONLY
6	150301	*	#8-18 x 7/16" Phillips Pan Head TEK Screw
7	136008	*	Fuse Block/Strip ONLY
8	150002	2	#6-32 x 1" Round Head Machine Screw
9	120715	1	30-Position Terminal Block ONLY
10	151000	2	#6-32 Pal Nut
11	153002	1	5/16-18 Lock Washer
12	152004	1	5/16-18 Hex Nut
13	305520	1	Rear Contactor Plate ONLY
--	322809	1	Back Electrical Box Cover...Not Illustrated
--	150301	4	#8-18 x 7/16" Phillips Pan Head TEK Screw...Not Illustrated

\* As required.

## Steam Coil/Air-Operated Steam Damper Assembly

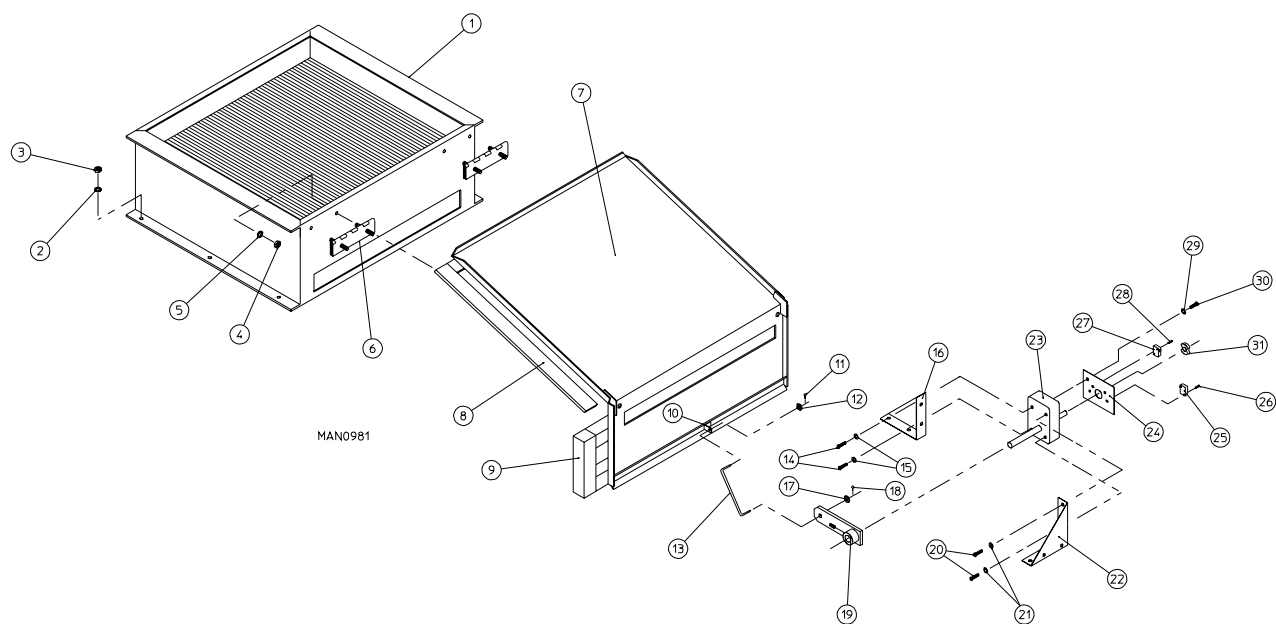


## *Steam Coil/Air-Operated Steam Damper Assembly*

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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	165013	1	Steam Coil Assembly
2	153002	6	5/16" Lock Washer
3	152004	6	5/16-18 Hex Nut
4	152002	4	1/4-20 Hex Nut
5	153007	4	1/4" Lock Washer
6	820321	2	Steam Damper Hinge Assembly
7	880834	1	Steam Damper Assembly (includes illus. nos. 7, 10, and 11)
8	153007	4	1/4" Lock Washer
9	152002	4	1/4-20 Hex Nut
10	115995	48	Steam Damper Gasket (sold by the inch)
11	102350	1	Steam Damper Foam (68-1/2" length)
12	151006	1	5/16-24 Stainless Steel Acorn Nut
13	152051	1	5/16-24 Right Hand Jam Nut
14	100495	1	1-1/16" Diameter x 3" Stroke Piston
15	323365	2	Left and Right Piston Support
16	152002	2	1/4-20 Hex Nut
17	153007	2	1/4" Lock Washer
18	100472	1	1/4" Poly x 1/8" M.P.T. Connector
19	143110	1	1/4" Poly-Flo Tubing
20	100472	1	1/4" Poly x 1/8" M.P.T. Connector
21	100496	1	1/8" Needle Valve
22	143238	1	1/8" Brass Close Nipple
23	100498	1	3-Way Micro Valve - 24 VAC
24	150002	2	#6-32 x 1" Machine Bolt
25	153010	2	#6 Star Washer
26	152000	2	#6-32 Hex Nut
27	330987	1	Micro Valve Support
28	152002	2	1/4-20 Hex Nut
29	153007	2	1/4" Lock Washer
30	100520	1	1/8" N.P.T. Silencer (muffler) #N-25

*Steam Coil/Mechanical Steam Damper Assembly*



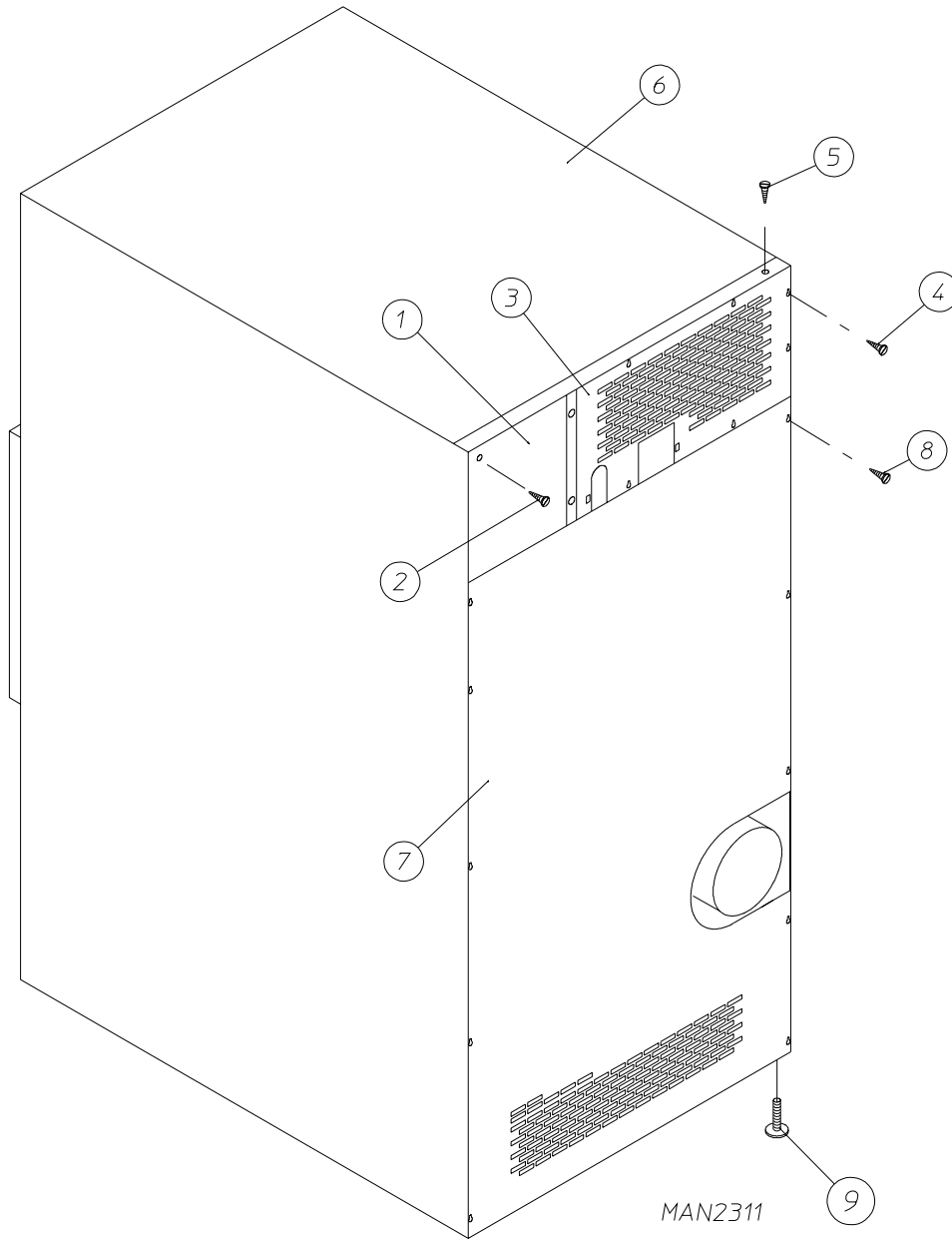
## *Steam Coil/Mechanical Steam Damper Assembly*

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<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	165013	1	Steam Coil Assembly ONLY
2	153002	6	5/16" Lock Washer
3	152004	6	5/16-18 Hex Nut
4	152002	4	1/4-20 Hex Nut
5	153007	4	1/4" Lock Washer
6	820321	2	Steam Damper Hinge Assembly
7	880835	1	Steam Damper Assembly (includes illus. nos. 7, 10, and 11)
8	115995	48	Steam Damper Gasket (sold by the inch)
9	102350	1	Steam Damper Foam (68-1/2" - length)
10	309300	1	Rod Bracket
11	154300	1	1/2" x 3/32" Cotter Pin
12	153022	1	#10 Flat Washer
13	104052	1	Mechanical Steam Damper Actuator Rod
14	150110	2	#8-32 x 1/4" Phillips Head Machine Screw
15	153012	2	#8 Star Washer
16	312315	1	Mechanical Steam Damper Motor Mount
17	153022	1	#10 Flat Washer
18	154300	1	1/2" x 3/32" Cotter Pin
19	850268	1	Mechanical Steam Damper Arm
20	150110	2	#8-32 x 1/4" Phillips Head Machine Screw
21	153012	2	#8 Star Washer
22	312315	1	Mechanical Steam Damper Motor Mount
23	104054	1	Mechanical Steam Damper Motor
24	100511	1	Mechanical Steam Damper Switch Plate
25	122120	1	Mechanical Steam Damper Switch
26	150026	2	#4-40 x 5/8" Phillips Pan Head Machine Screw
27	122120	1	Mechanical Steam Damper Switch
28	150026	2	#4-40 x 5/8" Phillips Pan Head Machine Screw
29	153012	2	#8 Star Washer
30	150102	2	#8-32 x 3/8" Pan Head Machine Screw
31	-----*	1	Mechanical Steam Damper Motor Cam

\* The mechanical steam damper motor cam is part of the mechanical steam damper motor.

## Outer Top/Back Guard Assembly

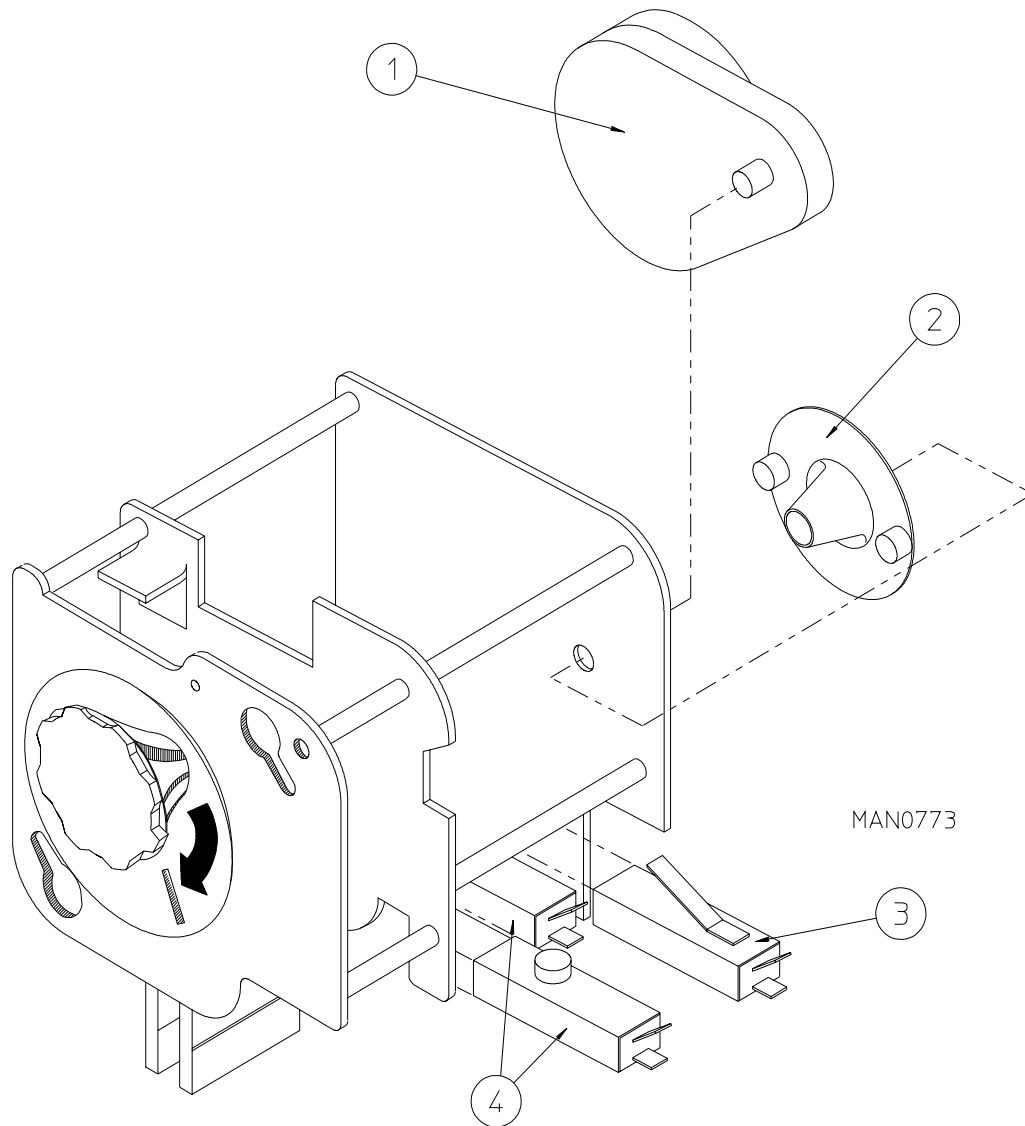


<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	322809	1	Back Electrical Box Cover
2	150301	4	#8-18 x 7/16" Phillips Pan Head TEK Screw
3*	330076	1	Top Back Guard
4	150301	7	#8-18 x 7/16" Phillips Pan Head TEK Screw
5	150301	10	#8-18 x 7/16" Phillips Pan Head TEK Screw
6*	312532	1	Outer Top
7	330086	1	"Plain" Bottom Back Guard
8	150301	13	#8-18 x 7/16" Phillips Pan Head TEK Screw
9	103500	4	Leveling Leg

\* There is no top back guard or outer top on steam models.



## Coin Meter Replacement Parts



<u>Illus. No.</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Description</u>
1	125541	1	1/60 RPM 24 VAC/60 Hz Meter Motor
	125540	1	1/30 RPM 24 VAC/50 Hz Meter Motor
2	125500	1	2-Point Cam
	125501	1	3-Point Cam
	125502	1	4-Point Cam
	125503	1	5-Point Cam
	125504	1	6-Point Cam
	125506	1	8-Point Cam
	125507	1	9-Point Cam
	125508	1	10-Point Cam
	125510	1	12-Point Cam
3	125515	1	Meter Switch "B" with Arm
4	125516	2	Meter Switch "A" or "C"

## *Transformer Usage Listing for Gas/Steam Dryers*

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HEAT	VOLTAGE	WIRE SERVICE	STEP DOWN TRANSFORMER PART. NO.	CONTROL VOLTAGE PART NO.
<b>GAS/STEAM</b>	208-240	3 or 4	-----	141403
	380	3	132059	141403
	380	4	132059	141403
	416	3	132062	141403
	416	4	132062	141403
	460/480	3	132053	141403
	460/480	4	132053	141403
	575	3	132050	141403

## *Transformer Usage Listing for Electric Dryers*

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KW	VOLTAGE	PHASE	WIRE SERVICE	STEP DOWN TRANSFORMER PART NO.	CONTROL VOLTAGE PART NO.
18	208	3ø	3	-----	132070
18	208	1ø	2	-----	132063
18	240	3ø	3	-----	141403
18	416	3ø	4	-----	132082
18	460/480	3ø	3	132053	141403
15	208	3ø	3 or 4	-----	141403
15	208	1ø	2	-----	132063
15	380	3ø	4	-----	132082
15	400	3ø	4	-----	132082
12	208	3ø	3	-----	141403
12	240	3ø	3	-----	141403
12	240	1ø	2	-----	132070
12	380	3ø	4	-----	132082
11	400	3ø	4	-----	132082

## *Electric Oven Component Application Chart*

KW	VOLTAGE	PHASE	WIRE SERVICE	OVEN ASSEMBLY	ELEMENT			OVEN WIRE			TERMINAL LUG		BUS BAR P/N: 121011	OVEN RELAY	
					QTY	KW	PART NO.	QTY	SIZE	PART NO.	QTY	PART NO.		CAT. NO.	PART NO.
18	460/480	3ø	3 or 4	883597	6	3	120007	1	#8	882559	1	121010	2	DPA33	131352
18	416	3ø	4	826389	6	3	120007	1	#8	882558	1	121010	1	DPA33	131352
18	240	3ø	3	883542	6	3	120007	1	#8	882558	1	121010	2	DPA43	131357
18	208	3ø	3 or 4	824914	6	3	120006	1	#6	882556	1	121010	2	DPA53	131359
18	208	1ø	2	883546	6	3	120006	1	#2	883384	1	121010	2	DPA93	131358
15	380	3ø	4	826389	6	3	120007	1	#8	882558	1	121010	1	DPA33	131352
15	208	1ø	2	883547	5	3	120006	1	#4	883385	1	121010	1	DPA73	131376
12	240	3ø	3	883543	3	4	120009	1	#8	882558	1	121010	2	DPA33	131352
12	240	1ø	2	883545	4	3	120007	1	#6	883548	1	121010	1	DPA53	131359
12	208	3ø	3 or 4	883544	3	4	120008	1	#8	882558	1	121010	1	DPA33	131352
11	400	3ø	4	826401	6	2	120004	1	#8	882558	1	121010	1	DPA33	131352

## *Additional Parts Available*

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<u>Part No.</u>	<u>Description</u>
112280	“Lint Screen” Label
112533	“Phase 5 Coin Program Location Summary” Label
112534	“Phase 5 OPL Program Location Summary” Label
114001	“Caution-Exhausted/Lint Screen” Label
114006	“Warning-Fire Hazards” Label
114533	“120V Electric Service” Label
120100	3/8” Straight (BX) Connector
120200	3/8” x 90° (BX) Connector
120300	3/8” x 45° (BX) Connector
120400	3/8” Red Jacket (BX) Insulator
120500	3/8” Jiffy Clip (BX retainer clip)
120600	3/8” Flexible Steel Electrical Conduit
120707	Terminal Strip (2-position)
120708	Terminal Strip (3-position)
120800	1/4” In-Line Connector
120902	#74B Wire Nut
120903	Crimp-On Wire Nut
121499	5-1/2” Harness Tie
121500	8” Harness Tie
121503	Harness Tie Mounting Clip
122804	Manometer (hydro gauge) for Measuring Gas Pressure
404502	White Brush-In-Cap Bottle Touch-Up Paint
404515	Coral Blue Brush-In-Cap Bottle Touch-Up Paint
404516	Ivory Brush-In-Cap Bottle Touch-Up Paint

